

TECHNICAL DATA SHEET

Date :25/05/2020

TDS No.	
1 NAME OF CUSTOMER :	MANIDHARI FOILS PVT LTD
2 PRODUCT	ALUMINIUM BLISTER / STRIP PHARMA FOIL
3 END APPLICATION	ALUMINIUM BLISTER FOIL / STRIP PHARMA FOIL USED IN PHARMACEUTICALS FOR TABLETS AND CAPSULES PACKAGING.
<b>PRODUCT SPECIFICATIONS</b>	
4 ALLOY	A8011
5 TEMPER	0.020/0.025 - HARD AND 0.030/0.040 - SOFT
6 DIMENSIONS & TOLERANCE	
a) THICKNESS (mm)	0.20/0.025/0.030/0.040 $\pm 0.01$
b) WIDTH (mm)	920MM $\pm 1mm$
c) Length (mm)	AS PER YOUR EXISTING SUPPLY
7 COIL DIAMETER	
a) Internal Diameter of coil (mm)	AS PER YOUR EXISTING SUPPLY
b) Maximum Outer Diameter of coil (mm)	AS PER YOUR EXISTING SUPPLY
8 a) Coil Weight (Min./Max)	490-550 KGS
b) Coil Build up	
9 TENSILE STRENGTH	AS PER IS STANDARDS
10 Elongation	AS PER IS STANDARDS
weatability	32 - for blister, 72 for Pharma
11 Resistivity	AS PER IS STANDARDS
Pin hole	20 mic - 10 Pinhole, 25 mic - 5 Pinhole, 30 & 40 mic - 0 Pinhole
12 Surface Finish	D50
13 Edges	NA
14 SPECIAL PACKING REQUIREMENTS	STANDARD PALLET PACKAGING
15 SPECIAL REQUIREMENT	WE ARE FINDING BOTH SIDE LOOSE MATERIAL AT THE END OF ROLL SOMETIMES IN BETWEEN ALSO. BECAUSE OF THIS WE HAVE TO TAKE DOWN THE MATERIAL. THIS PROBLEM MAJORLY PERSIST IN 0.030 AND 0.040 SOFT. PLEASE TAKE CARE OF THIS AND SUPPLY ACCORDINGLY. SAME AS BEEN DISCUSSED WITH QC. NEED TO REPLACE ACCORDINGLY
	ACCEPTED
	For Jindal Aluminium Limited (Rolling Div.)
	<i>R. Jindal</i> R. Jindal, Prod. In-charge DGM - QA
	Name & Designation
	For MANIDHARI FOILS PVT. LTD.
	Name of Customer Rep.

