
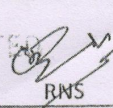


TECHNICAL DATA SHEET

	TDS No.	Date : 25/09/2021
1	NAME OF CUSTOMER :	MITECH BUR DOOR SYSTEMS PVT LTD
2	PRODUCT	ALUMINIUM SHEET
3	END APPLICATION	RAILWAY DOOR
4	PRODUCT SPECIFICATIONS	1.5 mm x 1150 mm x 1900 mm
5	ALLOY	31000
6	TEMPER	H2
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	AS PER IS2676
b)	WIDTH TOLERANCE(mm)	AS PER IS2676
c)	LENGTH TOLERANCE (mm)	AS PER IS2676
8	ULTIMATE TENSILE STRENGTH (MPa)	130-140 MPa 115-150 MPa
9	Elongation %	Minimum 5% 7%
10	Anodizing	NO
11	Powder coating	NO
12	Bending	90° Pass [1T]
13	Chemical Composition	As per IS 737
14	Surface Finish	Smooth surface without any surface defect
15	Edges	Trimmed/Fine/Right-angled Edge
16	PACKING REQUIREMENTS	As per AO/PO
17	INTERLEAVING	NO
18	MASKING	NO
19	MOQ	4MT 3 MT
		ACCEPTED
For Mitech Bus Doors(P) Ltd, K.G. Rameshabu.		Process review Committee
Name & Designation of Customer Rep.		 SKS  RNS



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