

Material requirement data sheet for Aluminium Coil	
TDS No.	Date: 11/09/2020
Customer Name	Nash Product
Product	
End Application	AUDIO SYSTEMS
Material specification	
Thickness	3MM
Width	1250MM
Alloy	1050
Temper	H14
Core ID (With Aluminium Core, Cardboard core, without core)	
Weight per coil	1 TON
Material process	
1. Bending	YES
2. Punching	YES
3. Powder Coating	NO
4. Anodizing	
5. Welding	
Aluminium coil finish	
1. Flat material	
2. Deep drawing	
Aluminium coil Tolerances in MM, If not critical JAL will supply as per IS standard	
1. Thickness tolerance	± 0.05 MM
2. Width tolerance	± 1 MM
3. Quantity tolerances	+/- 10% of Actual order quantity.
Aluminium coil mechanical properties	
Tensile strength	95 - 125
Elongation	MIN 4
Resistivity (Max)	NA
Conductivity (Min)	NA
Aluminium coil Packing	
Packing type	Wooden Pallet

Surface	Free from cracks, dent mark, Pit mark, oil & Scratch mark.
Manufacturing Standard	As per IS 737 - 2008
Special requirement, if any	

For <u>Production Manager</u>	For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	Name & Designation :- <u>R. Krishna Prasad</u>
NASH PRODUCTS	<u>DGM</u>

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