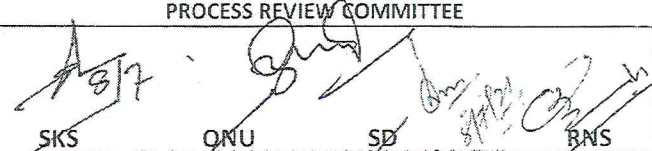


TECHNICAL DATA SHEET

	TDS No.	Date : 08/07/2021
1	NAME OF CUSTOMER :	NIKAMAM TRADING & CONSULTING LLP
2	PRODUCT	ALUMINIUM COIL
3	END APPLICATION	Fins in Heat Exchangers
4	PRODUCT SPECIFICATIONS	0.254 mm x 511.18 mm 0.191 mm x 418.16 mm
5	ALLOY	AA 1100
6	TEMPER	O
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	+ / - 0.015 mm [Thickness = 0.254 mm] +/- 0.01 mm [Thickness = 0.191 mm]
b)	WIDTH (mm)	+/- 1 mm
8	COIL DIAMETER	-
a)	Internal Diameter of coil (mm)	152 mm
b)	Type of core	Aluminium Core
c)	Maximum Outer Diameter of coil (mm)	800 mm
9 a)	Coil Weight (Min./Max)	As per OD
b)	Coil Build up	Uniform
10	Edge Burr (%)	Maximum 3%
11	TENSILE STRENGTH (MPa)	75 - 105 Mpa
12	Elongation %	Minimum 15%
13	Bending	NA
14	Anodizing	No
15	Chemical Composition	As per ASTM B209M
16	Surface Finish	Free from any surface defects
17	Edges	Trimmed
18	PACKING REQUIREMENTS	PALLET + HDPE PACKING
		ACCEPTED
	For _____	PROCESS REVIEW COMMITTEE
		

For Nikamam Trading and Consulting LLP

Name & Designation of Customer Rep.

V.P.
Managing Partner

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 (Rolling Mill Division)
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