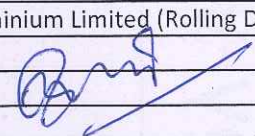


TECHNICAL DATA SHEET

	TDS No.	Date : 20/11/2020
1	NAME OF CUSTOMER :	Orbiz Automotivez
2	PRODUCT	Aluminium Coil
3	END APPLICATION	
	PRODUCT SPECIFICATIONS	1.0 x 201 & 1.0 x 121 mm
4	ALLOY	1050
5	TEMPER	H22
6	DIMENSIONS & TOLERANCE	
	a) THICKNESS (mm)	Thickness TOL. ± 0.030 mm
	b) WIDTH (mm)	Width Tol. ± 0.5 mm
7	COIL DIAMETER	
	a) Internal Diameter of coil (mm)	500 mm
	c) Maximum Outer Diameter of coil (mm)	As per PO
8 a)	Coil Weight (Min./Max)	As per OD
	b) Coil Build up	As per PO
9	TENSILE STRENGTH Mpa	75 to 110 Mpa
10	Elongation %	Min 10%
11	Chemical Composition	As per IS 737-2008 Standard
12	Surface Finish	Dent free, scratch free
13	Edges	Trimmed
14	SPECIAL PACKING REQUIREMENTS	
15	SPECIAL REQUIREMENT	
16	Standard used for Coil	IS 737:2008
		ACCEPTED
	For _____	For Jindal Aluminium Limited (Rolling Div.)
		
	Name & Designation of Customer Rep.	Name & Designation



JINDAL ALUMINIUM LIMITED
 (Rolling Mill Division)
 K.I.A.D.B. Industrial Area
 Yedahalli Village, Tumkur Road
 Dabbaspeta, Bengaluru-562 111
 Ph: 080-27735051-27735003