

TECHNICAL DATA SHEET

	TDS No. ASTM B20 9M	Date : 04/09/2020
1	NAME OF CUSTOMER :	Paanayil Heavy Engineering and Fabrications
2	PRODUCT	Aluminium sheets
3	END APPLICATION	Cladding
PRODUCT SPECIFICATIONS		
4	ALLOY	AA3003
5	TEMPER	H24
6	DIMENSIONS & TOLERANCE	Nil
a)	THICKNESS (mm)	5MM [Tol. + 0.228mm]
b)	WIDTH (mm)	1050 x 4750 x 5MM = 1085 SHEETS [Tol. + 3.175m]
c)	Length (mm)	1150 X 1700 X 5MM = 3450 SHEETS [Tol. for 1700 + 3.175m for 4750 + 3.96m]
7	COIL DIAMETER	NA
a)	Internal Diameter of coil (mm)	NA
b)	Maximum Outer Diameter of coil (mm)	NA
8 a)	Coil Weight (Min./Max)	As per PO Sheet Bundle
b)	Coil Build up	NA
9	TENSILE STRENGTH	As per ASTM B20 9M
10	Elongation	As per ASTM B20 9M
11	Resistivity	As per ASTM B20 9M
12	Surface Finish	Mill Finish without scratches
13	Edges	-
14	SPECIAL PACKING REQUIREMENTS	-
15	SPECIAL REQUIREMENT	-
	For Paanayil Heavy Engineering and Fabrications, Coimbatore	ACCEPTED [Signature] For Jindal Aluminium Limited (Rolling Div.)
	[Signature] Name & Designation of Customer Rep.	[Signature] DGM - QA Name & Designation

