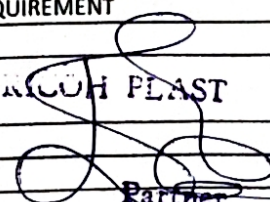
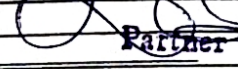
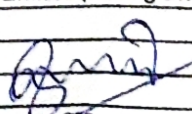


		TECHNICAL DATA SHEET
	TDS No.	Date : 24.10.2020
1	NAME OF CUSTOMER :	RICOH PLAST
2	PRODUCT	Aluminium Coil
3	END APPLICATION	Poyal cable wrap
PRODUCT SPECIFICATIONS		
4	ALLOY	AA-19000
5	TEMPER	O'
6	DIMENSIONS & TOLERANCE	
a)	THICKNESS (mm)	0.188 MM & 0.15 MM (Tol. ± 0.010 MM)
b)	WIDTH (mm)	762 mm (Tol. ± 1.0 MM)
c)	Length (mm)	2100 MTR. Tolerance +/- 50 MTR
7	COIL DIAMETER	
a)	Internal Diameter of coil (mm)	152 MM
b)	Maximum Outer Diameter of coil (mm)	As per AO
8 a)	Coil Weight (Min./Max)	As per AO
b)	Coil Build up	As per AO
9	TENSILE STRENGTH	75-90 Mpa (ENSURE THAT THE TENSILE STRENGTH IS CLOSER TO THE UPPER LIMIT OF 90 MPa)
10	Elongation	Min 15 %
11	Resistivity	NA
12	Surface Finish	SMOOTH & GOOD SURFACE FINISH WITHOUT ANY PIT/ DENT/BLACK & BROWN STAIN, WHITE SPOT, CORROSION MARKS & SCRATCHES
13	Edges	FINE (EDGE BURR SHOULD NOT BE THERE)
14	SPECIAL PACKING REQUIREMENTS	EYE TO SKY, PALLET PACKING AS PER LAST SUPPLIES
15	SPECIAL REQUIREMENT	ALUMINIUM COIL SHOULD BE SUITABLE FOR MAKING CABLE WRAP 1. ALUMINIUM COIL SHOULD HAVE OIL FREE SURFACE 2. ALUMINIUM COIL EDGE SHOULD BE FLAT AND FREE FROM ANY KIND OF WAVINESS
	For  RICOH PLAST	
	For  Partner	ACCEPTED
		For Jindal Aluminium Limited (Rolling Div.)
	D. KHURAM PARTNER - RICOH PLAST	
	Name & Designation of Customer Rep.	Name & Designation

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