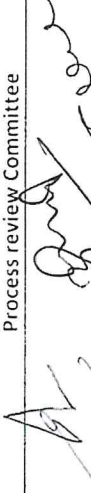


TECHNICAL DATA SHEET

TDS No.		Date : 21/09/2021
1	NAME OF CUSTOMER :	RIETER INDIA PVT LTD
2	PRODUCT	ALUMINIUM SHEET
3	END APPLICATION	
4	PRODUCT SPECIFICATIONS	1 mm x 1250 mm x 1440/2000 mm
5	ALLOY	AA 1050
6	TEMPER	H14
7	TOLERANCES	
a)	THICKNESS TOLERANCE(mm)	+/- 0.03 mm
b)	WIDTH TOLERANCE(mm)	-1 / +2 mm
c)	LENGTH TOLERANCE (mm)	+/- 3 mm
8	TENSILE STRENGTH (MPa)	105 - 145 MPa
9	YIELD STRENGTH (MPa)	Minimum 85 MPa
10	Elongation %	Minimum 2%
11	Anodizing	NO
12	Powder coating	NO
13	Bending	90° Pass [0.5 T]
14	Chemical Composition	As per EN 573-3
15	Surface Finish	Free from any surface defects.
16	Edges	Trimmed/Fine/Right-angled Edge
17	PACKING REQUIREMENTS	Pallet+HDPE packing
18	INTERLEAVING	NO
19	MASKING	YES
20	MOQ	5 MT
20	Oil Carry-Over	Maximum 50 mg/Square meter
21	SPECIAL REQUIREMENTS	a) No oil patches b) No dents c) Materials should be bending quality d) All materials should be as per DIN EN 573-3
22	Bundle Weight	250 - 300 kg
	For	ACCEPTED
		Process review Committee
		 S. SRIDAL ALUMINIUMS PRIVATE LIMITED PMS (Rolling Mill Division) ON LEAVE K.I.A.D.B. Industrial Area Yedehalli Village, Tumkur Road Dabbaspet, Bengaluru-562 111 Ph: 080-27755051-27735003
	Name & Designation of Customer Rep.	

