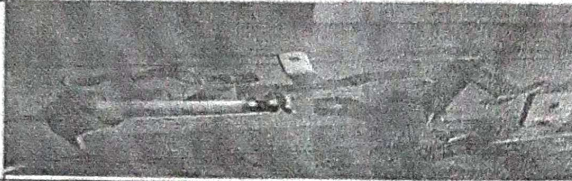
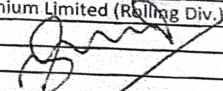


TECHNICAL DATA SHEET

|  |   |
|--|---|
| TDS No.                                | Date : 04/12/2020   |
| 1 NAME OF CUSTOMER :                   | S K AUTO INDIA, MANESAR   |
| 2 PRODUCT                              | Aluminium Sheet   |
| 3 END APPLICATION                      | AUTOMATION BRACKETS   |
|  |   |
| PRODUCT SPECIFICATIONS                 |   |
| 4 ALLOY                                | 3103  |
| 5 TEMPER                               | H14   |
| 6 CHEMICAL COMPOSITION                 | AS PER IS STANDARD  |
| 7 DIMENSIONS & TOLERANCE               |   |
| a) THICKNESS (mm)                      | 2.00/3.00 mm etc. Tol. (for thickness 1 mm (-0.050 mm), for 2 mm (-0.060mm) & for 3 mm (-0.080 mm))   |
| b) WIDTH (mm)                          | 1220mm etc. - (Tolerance: +/- 1 mm)   |
| c) Length (mm)                         | 2440mm etc. - (Tolerance : +/- 5mm)   |
| d) Dia(mm) - FOR CIRCLE                | N/A   |
| 8 COIL DIAMETER                        | N/A   |
| a) Internal Diameter of coil (mm)      | N/A   |
| b) Maximum Outer Diameter of coil (mm) | N/A   |
| 9 a) Coil Weight (Min./Max)            | 250 kg bundle weight  |
| b) Coil Build up                       | N/A   |
| 10 TENSILE STRENGTH                    | 130-180 Mpa   |
| 11 Elongation                          | Min 5%  |
| 12 Resistivity                         | NA  |
| 13 Surface Finish                      | SMOOTH, FLAT & GOOD SURFACE FINISH WITHOUT ANY PIT/DENT/BLACK/WHITE SPOT & SCRATCHES  |
| 14 Edges                               | FINE  |
| 15 SPECIAL PACKING REQUIREMENTS        | Standard HDPE Packing + Pallet + Polyinterleaving   |
| 16 SPECIAL REQUIREMENT                 | BENDING QUALITY /WELDING QUALITY & SUITABLE FOR MAKING AUTOMATION BRACKETS<br>Thickness required in negative tolerance<br>90° Cross bending should pass |
| For                                    | ACCEPTED<br>For Jindal Aluminium Limited (Rolling Div.)   |
| Name & Designation of Customer Rep.    | <br>Name & Designation  |

For S K Auto India

*S. K. Auto India*  
(Partner)

**JINDAL ALUMINIUM LIMITED**  
(Rolling Mill Division)  
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