It is a Insulation Product

Material requirement data sheet for Aluminium Coil	
TDS No.	Date: 20/04/2021
Customer Name	Siddapur Distilleries Ltd
Product	0.50 mm Aluminium Coil
End Application	For Cladding purpose
Thickness	0.50 mm
Width	1220 mm
Alloy	1100
Temper	H 14
Core ID (With Aluminium Core, Cardboard core, without core)	6 Inch 8 OK
Weight per coil	1 Ton
Material process	
1. Bending	Yes
2. Punching	Yes
3. Powder Coating	No
4. Anodizing	No
5. Wielding	No
Aluminium Coil finish	
1. Flat material	Yes
2. Deep drawing	N/A
Aluminium coil Tolerances in MM, if not critical JAL will supply as per IS standard	
1. Thickness tolerance	As per IS [±0.02 MM]
2.Width tolerance	As per IS
3. Quantity tolerances	- 10% of Actual order quantity.
Aluminium coil mechanical properties	
Tensile strength	As per IS [110-145 MPa]
Elongation	As per IS 3% Minimum
Resistivity (Max)	N/A
Conductivity(Min)	N/A
Aluminium coil Packing	
Bundle Weight	1 MT
Packing type	Pallet packing

Surface	Free from cracks, dent mark, Pit mark, ~~oil~~ & Scratch mark.
Manufacturing Standard	As per IS 737 - 2008 oil will be 50mg/50mm
Special requirement, if any	

JINDAL ALUMINIUM LIMITED
(Rolling Mill Division)
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PROCESS COMMITTEE

For Siddapur Distilleries Ltd	For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	Name & Designation
Mr. Nitish Nishani (Power Plant Engineer)	

SIDDAPUR DISTILLERIES LIMITED SIDDAPUR

Nishani 22/04/2021

22/04/2021 23/04

SP ONO SURJIT SD RNS