
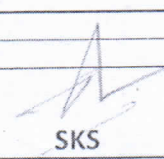
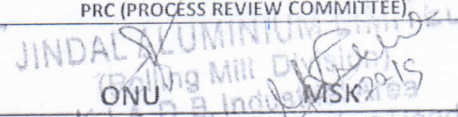


TECHNICAL DATA SHEET

	TDS No.	Date : 22-09-2021
1	NAME OF CUSTOMER :	SPARK INDUSTRIES
2	PRODUCT	Aluminium Foil
3	END APPLICATION	Foil lamination
4	PRODUCT SPECIFICATIONS	0.009 mm x 840/910 mm
5	ALLOY	AA8011
6	TEMPER	Soft/'O'
7	TOLERANCES & CORE DETAILS	
a)	THICKNESS TOLERANCE (mm)	+/- 8 %
b)	WIDTH TOLERANCE (mm)	+/- 1 mm
c)	Internal Diameter of reel (mm)	152 mm (6 inch core)
d)	Type of core	Aluminium core
e)	Maximum Outer Diameter of reel (mm)	600 mm
8 a)	Reel Weight (Min./Max)	As per OD
b)	Coil Build up	Uniform
9	Surface (BSO/DSO/BSB)	DSO (Dull side Out)
10	TENSILE STRENGTH(Mpa)	NA
11	Elongation(%)	NA
12	Freefall	Max 2 m, length unwind free fall. As per standard EN546-4
13	Wettability	Min 68 dyne value for width >1000 mm Min 72 dyne value for width ≤ 1000mm
14	Pin Holes	9 mic Foil : Maximum 200 nos/Sq.M
15	Chemical Composition	As per IS 737:2008
16	Surface Finish	Free from any defects
17	Type of Joint	Ultrasonic weld joint
18	Joint Identification	Flag mark near Joint
19	No of Joints	For 9 micron foil : 50% of order Qty '0' Joints, 25% of Order Qty '1' Joint, 25% of order Qty '2' Joints-Maximum
20	Edges	Trimmed
21	PACKING REQUIREMENTS	Individual wooden Box packing. Hanging position.
22	MOQ	3 MT
For _____		ACCEPTED PRC (PROCESS REVIEW COMMITTEE)
Name & Designation of Customer Rep.		  
		SKS ONU MSK RNS Yedahalli Village, Kamkur Road Bengaluru-562 111 ON LEAVE