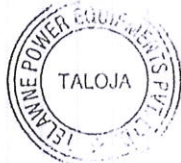


Material requirement data sheet for Aluminium sheet	
TDS No.	JAL/STL/JUN20/01
Customer Name	Telawne Power Equipments Pvt Ltd, Navi Mumbai
Product	Alu. Coil
End Application	Transformer Winding
Thickness (range)	1.3 mm
Width (range)	650 mm
Length	-
Alloy	1060
Temper	Soft "O"
Coil Core	
1. Core ID	508 mm
2. Core Type	Cardboard (if thickness above 1 mm)
Aluminium sheet finish	
1. Dead flat	-
2. Flat material	-
3. Deep drawing	-
Aluminium Sheet Tolerances in MM, if not critical JAL will supply as per IS standard	
1. Thickness tolerance	+/- 30 micron (for 1 mm to 1.5 mm)
2. Width tolerance	+/- 2 mm (for 500 mm to 1000 mm)
3. Length tolerance	-
4. Squareness tolerance	-
5. Quantity tolerances	-0% and +10%
Aluminium Sheet mechanical properties	
Tensile strength	55 – 95 MPa
Elongation	29% Min
Resistivity (Max)	0.0344 @ 75°C
Electrical Conductivity (Min)	61.5% (min)
Aluminium Coil Packing	
1. Bundle weight	Actual weight of each coil + 10% tolerance. No negative tolerance.
2. Packing type	HDPE + Wooden Pallet
Surface	Free from all defects
Manufacturing Standard	As per IS 737 - 2008
Special requirement, if any	No scratches, no stains, burr free material with paper interleaving required.
For: Telawne Power Equipments, Navi Mumbai	For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	Name & Designation :- <i>Rajesh Heralgi</i>
Seal & Signature	Seal & Signature

Mh
03/04/21



Rajesh

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