

**Material requirement data sheet for Aluminium roofing sheet**

TDS No.	Date: 19/10/2020
Customer Name	Tirthamoyee Aluminium Products
Product	0.40 mm , 0.50 mm & 0.63 mm Aluminium roofing sheet
End Application	For roofing purpose
Thickness	0.40 mm & 0.50 mm
Width	800 mm
Length	6 ft , 7 ft, 8 ft, 9 ft, 10 ft & 12 ft
Alloy	3105
Temper	H 18

**Material process**

1. Bending	NA
2. Punching	NA
3. Powder Coating	NA
4. Anodizing	NA
5. Welding	NA

**Aluminium sheet finish**

1. Flat material	NA
2. Deep drawing	NA

**Aluminium Sheet Tolerances in MM, if not critical JAL will supply as per IS standard**

1. Thickness tolerance	As per IS standard
2. Width tolerance	As per IS standard
3. Length tolerance	As per IS standard
4. Squareness tolerance	As per IS standard
5. Quantity tolerances	+/- 10% of Actual order quantity.

**Aluminium Sheet mechanical properties**

Tensile strength	As per IS standard
Elongation	As per IS standard
Resistivity (Max)	NA
Conductivity (Min)	NA

**Aluminium sheet Packing**

1. Bundle weight	500 kg. & below
2. Packing type	Pallet packing

Surface	Free from cracks, dent mark, Pit mark, oil & Scratch mark.
Manufacturing Standard	As per IS 737 - 2008
Special requirement, if any	

For _____	For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	Name & Designation :-

M/s. Tirthamoyee Aluminium Products

*M. Mohan*  
20/10/20

*and*  
30/10

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