

Material requirement data sheet for Aluminium sheet	
TDS No. NHTL/MAY20/01	Date: 15/09/2020
Customer Name	VACTECH TRADINGS
Product	ALUMINIUM COIL
End Application	Component for Duct / Axial Fans
Thickness (range)	4 mm
Width (range)	200mm +/- 1mm
Length	-----
Alloy	1050
Temper	H18

Coil Core	
1. Core ID	508 mm
2. Core Type	Without core

Aluminium sheet finish	
1. Dead flat	-----
2. Flat material	-----
3. Deep drawing	-----

Aluminium Sheet Tolerances in MM, if not critical JAL will supply as per IS standard	
1. Thickness tolerance	+/- 0.1 mm
2. Width tolerance	+/- 1 mm
3. Length tolerance	-----
4. Squareness tolerance	-----
5. Quantity tolerances	<del>± 5%</del> @ ± 10%

Aluminium Sheet mechanical properties	
Tensile strength	140 MPa (min)
Elongation	4% (min)
Resistivity (Max)	-----
Conductivity (Min)	-----

Aluminium Coil Packing	
1. Bundle weight	200 kgs - 300 kgs
2. Packing type	HDPE + Wooden Pallet

Surface	Should be free from scratches, dent, brown stain, oil stain line mark, edge waviness, centre pocket, bow formation
Manufacturing Standard	As per IS 737 - 2008
Chemical Composition	As per IS 737 - 2008

For Vactech Trading	For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	Name & Designation :- R. Krishna Prasad Dgm-9A
Seal & Signature	Seal & Signature

For VACTECH TRADINGS

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Proprietor