
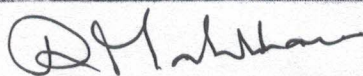


TECHNICAL DATA SHEET

	TDS No.	Date : 25/10/2021
1	NAME OF CUSTOMER :	VERSA DRIVES PRIVATE LIMITED
2	PRODUCT	ALUMINIUM SHEET
3	END APPLICATION	Fan Blades
4	PRODUCT SPECIFICATIONS	Thk 1 mm x Width 1220 mm x Length 494/514/610 up to 2440 mm
5	ALLOY	AA 3105
6	TEMPER	H16
7	CHEMICAL COMPOSITION	Si - 0.4 (Max), Fe - 0.7 (Max), Cu - 0.1 (Max), Mn - 0.3 to 0.8, Mg - 0.2 to 0.8, Cr - 0.1 (Max), Zn - 0.2 (Max), Ti - Trace, Al - Remainder
8	TOLERANCES	
a)	THICKNESS TOLERANCE (mm)	+/- 0.04 mm
b)	WIDTH TOLERANCE (mm)	+/- 1 mm
c)	LENGTH TOLERANCE (mm)	+/- 2 mm [Length: Up to 1220 mm] +/- 3 mm [Length: >1220 mm to 2440 mm]
9	ANODIZING	NO
10	POWDER COATING	YES
11	TENSILE STRENGTH	175 - 225 MPa
12	Elongation(%)	Minimum 2%
13	Electrical Conductivity (% IACS at 20°C)	Not Applicable
14	Bending	Not applicable
15	Surface Finish	Free from any surface defects
16	Edges	Fine/Trimmed/Right angle edge
17	Packing Requirements	Standard sheet HDPE + pallet packing
18	Masking / Interleaving	NO
19	MOQ	4 MT
	For _____	ACCEPTED Process review Committee
	Name & Designation of Customer Rep.	 SKS ALUMINIUM LIMITED (Rolling Mill Division) K. O. N. B. Industrial Area Yedekalli Village, Bomkurl Road Dabbaspeta, Bengaluru-562 111 Ph: 080-27735061-27735003



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