


Jindal Aluminium Limited, Bangalore.		Technical Data Sheet	New & Existing Dies Ordering for the First Time.
1	Customer Name	Vishal Engineers Pvt. Ltd.	
2	Address	Sr. No-19, Gondhale Nagar, Pune-Saswad Road, Pune-411028	
3	Industry Types	Automobile parts manufacturing.	
4	Contact Detail of Technical Person / Responsible Person with Designation - Customer	Mr. Vishal Naik	
5	Contact No.	9011053737	
6	Key Account Manager - JAL	Mrs. Meena Dubal	
7	Actual Use / End Application.	Pump parts.	
8	Section No. / Drawing No / Part No.	JAL- Section No. / Drawing No. - 13412 Customer Part No.(If any) -	
9	Alloy & Temper		
10	Special Requirement		
A)	Any assembly or fitment of these profiles, if yes, pls provide details of mating profile.	Yes / No. After machining not direct assembly	
B)	Any specific dimensional tolerance required such as bend & twist, straightness, flatness, ovality etc. If yes, pls mention the same to incorporate in drawing & for counter drawing approval	Yes / No. As per JAL Standard - currently supply conditon as approved by Bosch	
C)	Pls specify critical dimensional tolerance requirement in the drawing	current supply conditon as approved by Bosch	
D)	Our standard cutting tolerance is +5/-0 MM. Any special cutting tolerance required which is chargeable extra	OK	
E)	Any bending of profiles, if yes pls provide details such as what bending radius is used.	NO	
F)	Whether any machining will be done at your end? If yes, pls specify what kind of machining you do & what amount of machining you do.	Yes / No. -YES	
G)	Any special Hardness & Tensile Strength Required.	current supply conditon as approved by Bosch	
H)	We supply material in mill finish. Any special expectation on Surface Finish.	Yes / No. current supply conditon as approved by Bosch	
I)	Is this profile is Subjected to Anodising / Powder Coating / PVDF Coating or any Surface Finish application or chemical treatment in the profile. Pls specify	NO	
J)	Pls define the exposed area in the drawing.	NA	
K)	Is this profile is required in shorter length or multiple length.	Yes / No. NA	
L)	What is the component length. What smaller length is acceptable.	20mm	
M)	We will supply material in normal HDPE Packing typically 60-80 kgs bundle weight. Do you need any special packing on chargeable basis or any special packing requirement	current supply conditon as approved by Bosch	
N)	Do you need individual poly packing on material to avoid metal to metal rubbing during transportation. This can be arranged with extra cost.	current supply conditon as approved by Bosch	
11	Any other important requirement	current supply conditon as approved by Bosch	
Date: 24.09.2020		 Signature of Customer's Authorized Person with Company Seal / Signature of Marketing Representative	
Place: pune			
This material is being presently supplied to other Bosch Supplier, we need to have the same material to avoid any sort of ambiquity			
		