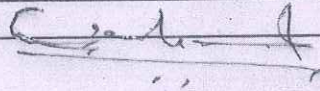


Material requirement data sheet for Aluminium sheet	
TDS No.	Date:
Customer Name	WAVES ELECTRONICS PVT LTD
Product	ALUMINIUM SHEET
End Application	FOR FABRICATION OF CONSOLE
Thickness	
	3MM
Width	
	1250MM
Length	
	2500MM
Alloy	
	8011
Temper	
	H14
Material process	
1. Bending	YES
2. Punching	YES
3. Powder Coating	YES
4. Anodizing	NO
5. Welding	YES
Aluminium sheet finish	
1. Dead flat	-
2. Flat material	SMOOTH FINISH ( SCRATCH FREE)
3. Deep drawing	-
Aluminium Sheet Tolerances in MM, if not critical JAL will supply as per IS standard	
1. Thickness tolerance	+/- 0.01MM [ Tol $\pm 0.075$ mm ]
2. Width tolerance	+/- 1MM [ Tol -1.0 / + 2.0 mm ]
3. Length tolerance	+/- 1MM [ Tol -3.0 / + 5.0 mm ]
4. Squareness tolerance	+/- 0.01 [ Sum of width + Length Tol. ]
5. Quantity tolerances	+/- 10% of Actual order quantity.
Aluminium Sheet mechanical properties	
Tensile strength	A8 Per IS Standard
Elongation	A8 Per IS Standard
Resistivity (Max)	NA.
Conductivity (Min)	-
Aluminium sheet Packing	
1. Bundle weight	250 KG
2. Packing type	GUNNY BAG ( HDPE Packing )
Surface	Free from cracks, dent mark, Pit mark, oil & Scratch mark.
Manufacturing Standard	As per IS 737 - 2008
Special requirement, if any	
For	For Jindal Aluminium Limited (Rolling Div.)
Name & Designation of Customer Rep.	Name & Designation :- Varghese T.M. , Purchase Manager
Seal & Signature	Seal & Signature 



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