



LOCATION:-  
ALL DIMENSION ARE IN mm.  
UNSPECIFIED CORNER RADIUS:0.40

**PLEASE SPECIFY THE EXPOSED SURFACE**

TOL. AS PER IS : 6477-1983  
UNLESS SPECIFIED

TWIST=±1/4°/300 M.M./M.  
FLATNESS= WIDTH X 0.005mm.  
STRAIGHTNESS= 1.50 M.M./MTR.  
ANGULARITY=±1.5°

**INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019**

PARTY SAMPLE & DRG.		SKETCH	PARTY NAME M/S ATCO ALUMINIUM			REF:- AS PER EMAIL ON Dt.-07.10.14		
			DRAWN	DHARMVIR	08.10.14	AREA	552.97	MM <sup>2</sup>
			CHECKED			WEIGHT	1.493	KG/M.
			APPROVED			WT. RANGE	-----	kg/12
			SCALE	1:1 & 2:1	DATE	ALLOY	HE9 WP	
00	(REF.)		CRITICAL DIM. *			MAL NO	14502	
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	174.57	SEC.NO.	B951
A4		REVISION			EXT.	193.42		