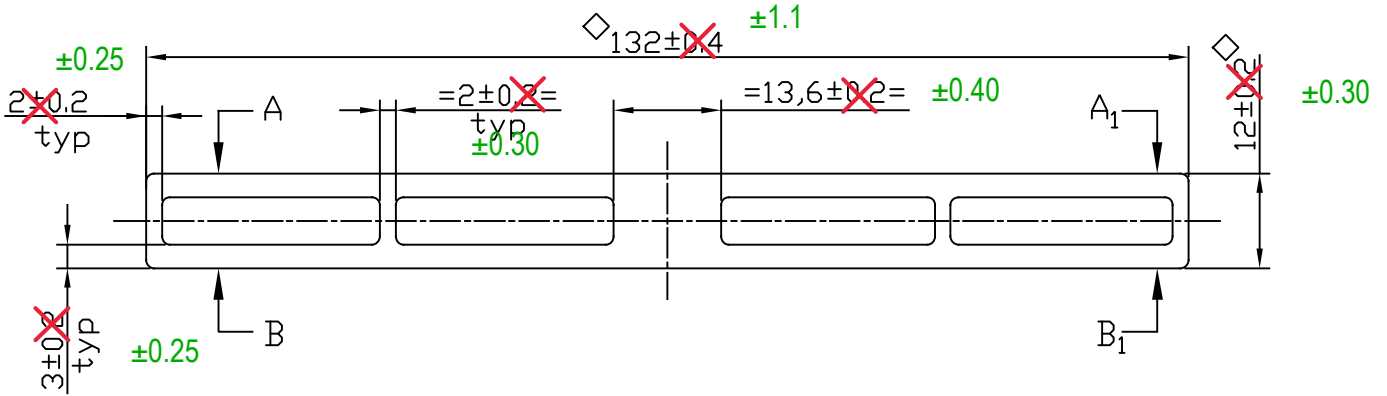


Rev. NO.	ECN NO.	DATE	REVISION	Rev. NO.	ECN NO.	DATE	REVISION

SPECIAL CHARACTERISTICS SYMBOLS

- ◇ - FIT/FUNCTION
- ▽ - SAFETY/COMPLIANCE

	AUTHORISED FOR	DATE	SIGN.
■	CONCEPT	26.03.24	
□	PRELAUNCH		
□	PRODUCTION		



Q01586-PROPOSAL DRAWING

MATL:- AA6063

NOTE:-

- ◇1 DIFFERENCE IN THICKNESS i.e. A-B, A₁-B₁ SHOULD BE ≤ 0.1
 - 2 STRAIGHTNESS & TWIST ≤ 1.5mm/m.
 - ◇3 FLATNESS ACROSS WIDTH ≤ 0.5 mm
- CUT LENGTH- 2500

MASTER COPY
WHEN IN RED

		SCALE 1:1		UNIT M.M.		QTY/UNIT 01		pranav vikas (india) limited A Joint Venture Of Sanden Corporation Japan.																					
		<table border="1"> <tr> <td>+</td> <td>0</td> <td>3</td> <td>6</td> <td>30</td> <td>120</td> <td>315</td> <td>1000</td> </tr> <tr> <td>-</td> <td>TD</td> <td>TD</td> <td>TD</td> <td>TD</td> <td>TD</td> <td>TD</td> <td>TD</td> </tr> <tr> <td></td> <td>3</td> <td>6</td> <td>30</td> <td>120</td> <td>315</td> <td>1000</td> <td>2000</td> </tr> </table>		+	0	3	6	30	120	315	1000	-	TD	TD	TD	TD	TD	TD	TD		3	6	30	120	315	1000	2000	RIGHT ANGLE	OTHER ANGLE
+	0	3	6	30	120	315	1000																						
-	TD	TD	TD	TD	TD	TD	TD																						
	3	6	30	120	315	1000	2000																						
A		0.05	0.1	0.15	0.2	0.3	0.4	0.7	1.0	1.5	PART NAME :- TUBE EXTRUSION																		
Ⓑ		0.2	0.3	0.4	0.5	0.7	1.0	1.6	2.0	3.0	DRG. NO : :-																		
C		0.4	0.5	0.6	0.8	1.2	1.6	3.0			MODEL NAME :- PMI		REV.NO.- 00																
D		0.5	0.8	1.0	1.2	1.8	2.8	4.0	REF. NO. :- 5454		DATE:26.03.24 (INITIAL RELEASE)																		
E		1.0	2.0	2.5	3.5	5.0	7.0	10.0	sanjay DRAWN		sanjay CHECKED	APPROVED																	
F		10.0			15.0	20.0	30.0			SH 1 OF 1																			