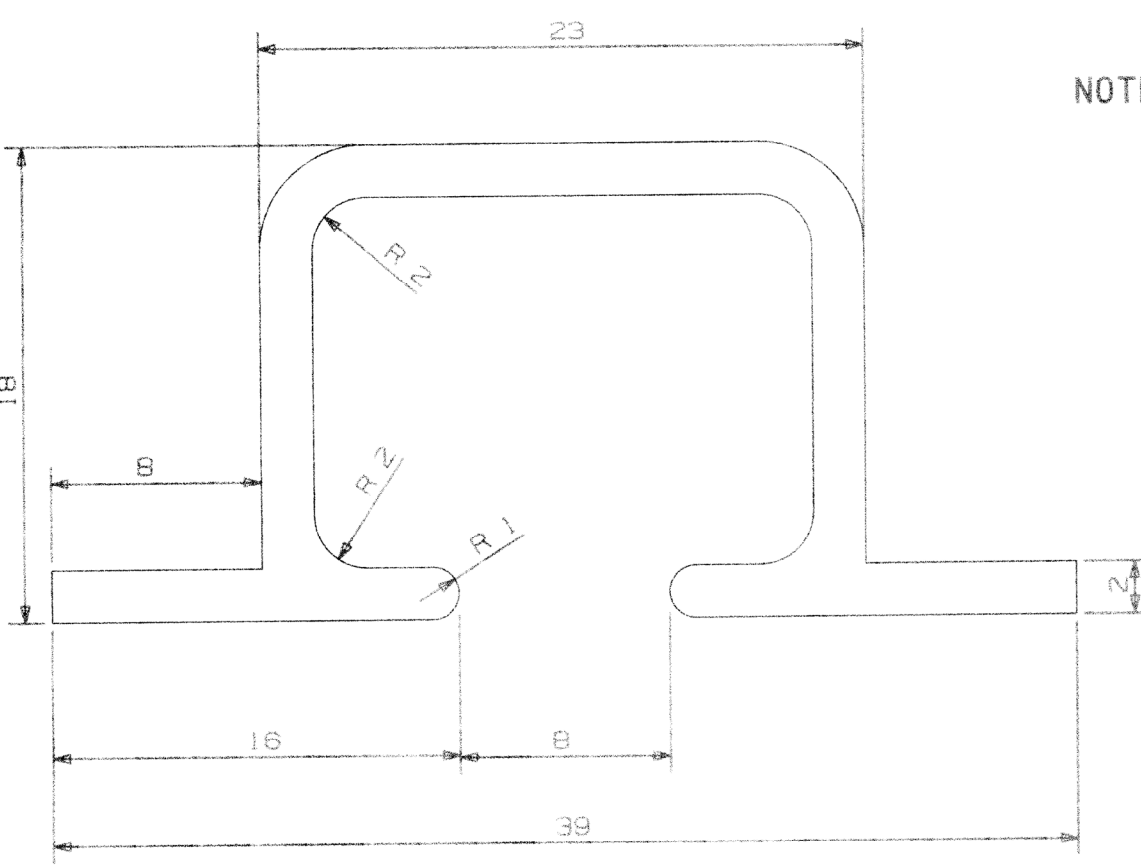


9	10	11	12	13
ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL



NOTE:-

1. THIS COMPONENT SHALL BE MANUFACTURED ONLY BY EXTRUSION PROCESS.
2. CROSS-SECTIONAL AREA = 159.71 mm².
3. WEIGHT/UNIT LENGTH = 1.251 Kg/m.
4. DIMENSIONAL TOLERANCES ON CROSS SECTION, TWIST, STRAIGHTNESS, LENGTH etc SHALL CONFIRM TO IS:396-1981, IS:2673-1979, IS:6477-1983 UNLESS OTHERWISE SPECIFIED.
5. MATERIAL SHOULD BE PURCHASED IN LENGTHS OF 4000mm.
6. COMPONENT SHALL BE DULL ANODISED TO IS:1868-82, TAB-1 GR. AC 10.
7. THIS ITEM IS TO BE USED INSIDE THE COACH. IT SHOULD HAVE AN ELEGANT FINISH AND THERE SHALL BE NO PITTING/CORROSION MARKS ON THE SURFACE.

Date Base
14 MAR 2001

NIL	ALUMINIUM EXTRUSION	NIL	NIL	IS:733-83 63400WP	NIL	
WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	OPASSLY	DETAIL DRG	REMARKS	
NIL	M	GROUP	INTERIOR FURNISHING	SUPERSEDES: NIL		
WEIGHT	FILE	/Users1/b/1hb/lw/lw64120.prt				
NIL	KG	ALUMINIUM EXTRUSION FOR CURTAIN ARRGT.				
S. AREA	RAIL COACH FACTORY, KAPURTHALA				SCALE	
NIL	M ²	INDIAN RAILWAYS STANDARD				5:1
LENGTH / DIA	REF. DRG. NO. NIL				DRN	
NIL	M	PL NO. 00606637				DRN
WIDTH / THICK	INDIAN RAILWAYS STANDARD				DRN	
NIL	M	PL NO. 00606637				DRN
HEIGHT	INDIAN RAILWAYS STANDARD				DRG. NO.	
NIL	M	INDIAN RAILWAYS STANDARD				LW64120
FOR UNTOLERANCED DIMENSIONS REFER MDG0008					ALT.	
DATE OF FIRST ISSUE					SIZE	
14/02/2001					A3	
FROZEN					SHEET	
					1/1	

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.
 THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID.