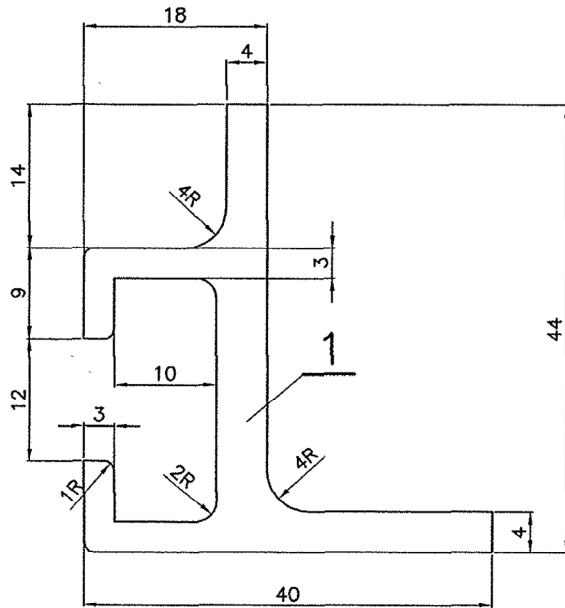


LWSCWAC/EOG-4-4-073

▽	ROUGH MACHINED	Ⓢ	ROUGH CLEANED
▽▽	FINISH MACHINED		
▽▽▽	FINE FINISH MACHINED		

ALTERATIONS



SCALE 2:1

NOTE:

1. THIS COMPONENT SHALL BE MANUFACTURED ONLY BY EXTRUSION PROCESS.
2. CROSS-SECTIONAL AREA=393mm<sup>2</sup>.
3. WEIGHT/UNIT LENGTH =1.06Kg/m.
4. DIMENSIONAL TOLRANCES ON CROSS SECTION,TWIST,STRAIGHTNESS, LENGTH etc SHALL CONFROM TO IS:396-81, IS:2673-79, IS:6477-83 UNLESS OTHERWISE SPECIFIED.
5. COMPONENT SHALL BE DULL ANODISED TO IS:1868-82, TAB-1 GR. AC-10.
6. THIS ITEM IS TO BE USED INSIDE THE COACH. IT SHOULD HAVE AN ELEGANT FINISH AND THERE SHALL BE NO PITTING/ CORROSION MARKS ON THE SURFACE.

RCF REF. DRG. No. LW44114

ITEM-2 OF 593-4-4-029 -ALU. EXTRUSION L=18906 (QTY 35).  
ITEM-4 OF 593-4-4-029 -ALU. EXTRUSION L=1286 (QTY 1).

NO.OFF		DESCRIPTION AND DIMENSIONS		ITEM	REF.DWG	MAT & SPEC.	WEIGHT/UNIT	REMARKS	
				1		IS:733-83 63400WP			
GROUP: 4-4 ROOF PANELLINGS							SUPERSEDED BY:		
ALUMINIUM EXTRUSION							SUPERSEDES:		
							SCALE 2:1	SSE/D	
PER ASSY							CHD		
							ALT		
CAD FILE: C:\MD-CAD\593\4-4\593 4-4 073---00.DWG							DRN		
							H.N.Shajahan		
ASSEMBLY DRAWINGS							ALT		
DATE OF LATEST ALTN.							INTEGRAL COACH FACTORY CHENNAI - 38.		
DATE OF FIRST ISSUE							SHEET		
AME/SME							1 OF 1		
593							LWSCWAC/EOG-4-4-0		