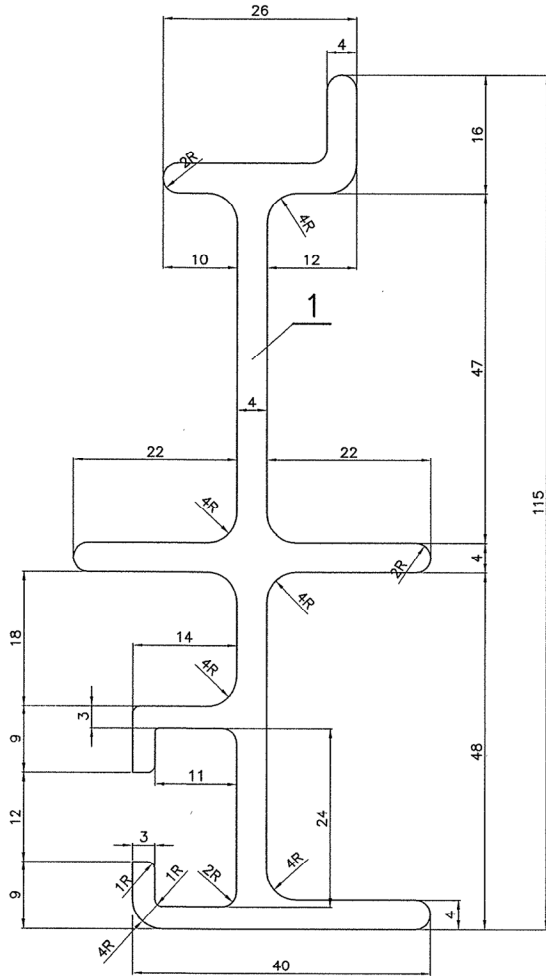


▽	ROUGH MACHINED	Ⓜ	ROUGH CLEANED	ALTERATION
▽▽	FINISH MACHINED			
▽▽▽	FINE FINISH MACHINED			



SCALE 2:1

**NOTE:**

1. THIS COMPONENT SHALL BE MANUFACTURED ONLY BY EXTRUSION PROCESS.
2. CROSS-SECTIONAL AREA=946.59mm<sup>2</sup>.
3. WEIGHT/UNIT LENGTH =2.5558Kg/m.
4. DIMENSIONAL TOLERANCES ON CROSS SECTION,TWIST,STRAIGHTNESS, LENGTH etc SHALL CONFORM TO IS:396-81, IS:2673-79, IS:6477-83 UNLESS OTHERWISE SPECIFIED.
5. COMPONENT SHALL BE DULL ANODISED TO IS:1868-82, TAB-1 GR. AC-10.
6. THIS ITEM IS TO BE USED INSIDE THE COACH. IT SHOULD HAVE AN ELEGANT FINISH AND THERE SHALL BE NO PITTING/ CORROSION MARKS ON THE SURFACE.

RCF REF. DRG. No. LW44115

ITEM-1 OF 593-4-4-029 -ALU. EXTRUSION L=1899 (QTY 17).

ITEM-3 OF 593-4-4-029 -ALU. EXTRUSION L=1292 (QTY 1).

LWSCWAC/EOG-4-4-029		
ASSEMBLY DRAWINGS		
ALT	DATE OF LATEST ALTN.	DATE OF FIRST ISSUE
		30/09/2013
		<i>al 386</i>
		AME/SME

ALUMINIUM EXTRUSION		1	IS:733-83 63400WP		
NO.OFF	DESCRIPTION AND DIMENSIONS	ITEM	REF.DWG	MAT & SPEC.	WEIGHT/UNIT
V	GROUP: 4-4 ROOF PANNELINGS				REMARKS
SUPERSEDED BY:					
SUPERSEDES:					
SCALE	SSE/D				
2:1	CHD				
	ALT				
	DRN				<i>H.N. Shajahan</i>
	ALT				
CAD FILE: C:\MD-CAD\593\4-4\593 4-4 072---00.DWG					
DATA CODE NO	INDIAN RAILWAY STANDARDS			SHEET	
593				1 OF 1	
INTEGRAL COACH CHENNAI					
LWSCWAC/EOG-4-					