



CUT TO LENGTH (L):- 998MM
COC/TOC
MATERIAL:- ALUMINIUM AA 3003
GR.

UNSPECIFIED TOLERANCES AS PER ISO:2768-1:1989 (E) COARSE CLASS				SCALE: NTS		MATERIAL: AL				CUST. DWG NO. INDIAN RAILWAY		Rev. 00	
LINEAR		ANGULAR			 KRN HEAT EXCHANGERS	DRAWN	NAME	SIGN	DATE	KRN Drawing No.		Rev. 00	
0.5 UP TO 3 ±0.2		1 UP TO 10 ±1°30'				CHK'D	PARAMJIT		07-01-2025	KRN000177-INDIAN RAILWAY			
OVER 3 UP TO 6 ±0.3		OVER 10 UP TO 50 ±1°				APP'VD	HARI OM			TITLE.			
OVER 6 UP TO 30 ±0.5		OVER 50 UP TO 120 ±0°30'					SHAZAD			TUBE BARE 3X6 MM			
OVER 30 UP TO 120 ±0.8		OVER120 UP TO 400 ±0°15'											
OVER 120 UP TO 400 ±1.2		OVER 400 ±0°10'											
OVER 400 UP TO 1000 ±2.0		RADIUS			KRN Heat Exchanger & Refrigeration Limited. PLOT NO. F-46 to 50 E. P.I.P.P. RIICO IND. AREA Neemrana Distt.- ALWAR- (RAJASTHAN)					F.G CODE :			
OVER 1000 UP TO 2000 ±3.0		0.5 UP TO 3 ±0.4									CUSTOMER NO. KRN000177		
OVER 2000 UP TO 4000 ±4.0		OVER 3 UP TO 6 ±1.0											
		OVER 6 ±2.0											
7		6		5		4		3		2		1	SHEET 1 OF 1