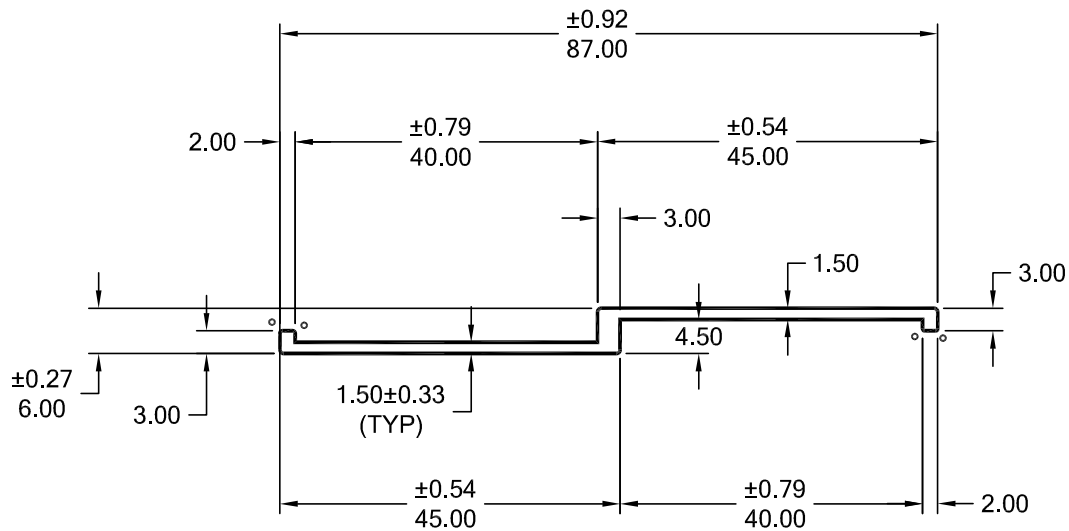


PRESS NO.	DIE SIZE	NO. OF HOLES	MIN. CONT.	EXT. RATIO	ANGULARITY -	CUSTOMER'S APPROVAL
I					FLATNESS 0.007 MM/MM OF WIDTH	
II					TWIST 1.70 MM/M	
III					STRAIGHTNESS 1.70 MM/M	
TYP. WALL THICKNESS UNLESS INDICATED OTHERWISE					MATCHING NO.	END USE
0.50 TYP. RADIUS AT ALL CORNERS UNLESS INDICATED OTHERWISE					o SOLID o SEMI-HOLLOW o HOLLOW	False Ceiling

Q27884

NEW Q00038



EXCLUSIVE DIE FOR M/S CORUS INDIA PVT LTD; DELHI

o = 0.30R

R E V S I O N	HINDALCO INDUSTRIES LIMITED						ADITYA BIRLA	
	FABRICATION - EXTRUSION & DIESHOP						HINDALCO	
	P.O. :- RENUKOOT, DISTT :- SONEBHADRA, UP, INDIA							
	FAX NO. 0091-5446-252107, 252427							
AREA (MM) ²	WT. (KG/M)	PERIMETER	FACTOR	CCD	SCALE	DATE	DRAWN	CHECKED
149.70	0.405	190.62	471	87	1:1	26.10.2011	J P Sharma	Ramdhani
UNLESS NOTED OTHERWISE ALL DIMENSIONS WILL BE IN ACCORDANCE WITH						ALLOY	CUST's DWG NO. :- 16388	
IS : 3965 : 1981 TOLERANCES. "ALL DIMENSIONS ARE IN MM "						6063	DWG. NO. / ENQ. NO. :- I-18263	
CUSTOMER APPROVAL OF DIMENSIONS AND TOLERANCES CONSTITUTE ACCEPTANCE OF MATERIAL WITHIN PRINT						SECTION NO. :- SP-8221		