

N00483

Quotation No

QWS002715202503

Routing Date

28/03/2025

NITSON AND AMITSU PRIVATE LIMITED

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q51240	110X60X2.5 MM CURTAIN WALL SEC	6063T6	3658 MM	500.00	63000.00		0.00	16452	6.23		0.00	PPC-6063T6
2	Q51241	110X35X2 MM CURTAIN WALL SEC	6063T6	1000 MM	500.00	55000.00		0.00	20957	5.48		0.00	PPC-6063T6
3	Q51242	108X60X2 MM CURTAIN WALL SEC	6063T6	3658 MM	500.00	63000.00		0.00	20966	6.23		0.00	PPC-6063T6

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New	Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life	SND Amount	Other Desc	Drawing Chrgs	Status								
Stack Desc Die	Die Cost	Stack Desc Tool	TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)											

1	Q51240	263.95	26.60	10.25	1.50	6.23	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	328.03	
		26.60	P5	0.00	6063T6	10.00	62347									0.00		
	DIA 250x215 THICK			62347.00		0.00	1		1200	IS6477:1983		0.00						

2	Q51241	263.95	26.60	10.25	1.50	5.48	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	327.28	
		0.00	P5	0.00	6063T6	10.00	54800									0.00		
	DIA 250x165 THICK			54800.00		0.00	1		1200	IS6477:1983		0.00						

3	Q51242	263.95	25.54	10.25	1.50	6.23	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	326.97	
		0.00	P5	0.00	6063T6	10.00	62347									0.00		
	DIA 250x215 THICK			62347.00		0.00	1		1250	IS6477:1983		0.00						

Routing Details

User	Date	Diff	Remarks
PARIMALA	28/03/2025 18:45		PPC-6063T6
RVK	28/03/2025 21:31	02:45	
BN	28/03/2025 18:45	21:13	
RITIC	29/03/2025 11:41	16:56	OK
VJ	31/03/2025 18:23	06:41	OK