

S.I. No.	Section	Description	Alloy	Length		Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route	Remarks
1	Q02887	41X41X1.3 MM SOLAR SEC	6005T6	3658	MM	250.00	58000.00			10010	7.04				INDUSTRIAL
2	Q02888	35X18X1.1 MM SOLAR SEC	6005T6	3658	MM	500.00	38000.00			10010	6.28				INDUSTRIAL
3	Q02889	35X33X1.35 MM SOLAR SEC	6005T6	3658	MM	500.00	50000.00			10053	8.07				INDUSTRIAL

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks				
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs		Status					
Stack Desc Die			Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)										
1	Q02887	255.95	32.28	10.25	3.00	7.04	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	328.02	DIE DIA 225x135 THICK NEW BOLSTER DIA 250x100 THK OLD SUB BOLSTER NO ASBO-022				
				32.28	BP1	0.00	6005T6	8.00	56291										0.00			
DIA 225x135 THICK				39777.00	BOLSTER DIA 250x100 THK			16514.00	1	500	BSEN-755-9		0.00									
2	Q02888	255.95	33.80	10.25	3.00	6.28	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	328.78	DIE DIA 203.2x165 THICK OLD BOLSTER NO HBO-066				
				33.80	BP3	0.00	6005T6	6.00	37696										0.00			
				37696.00				0.00	2	300	BSEN-755-9		0.00									
3	Q02889	255.95	33.80	10.25	3.00	8.07	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	330.57	DIE DIA 203.2x135 THICK NEW BOLSTER DIA 203.2x80 THK OLD SUB BOLSTER NO HSBO -006				
				33.80	BP3	0.00	6005T6	6.00	48398										0.00			
DIA 203.2x135 THICK				33098.00	BOLSTER DIA 203.2x80 THK			15300.00	2	300	BSEN-755-9		0.00									

Routing Details			
User	Date	Diff	Remarks
VSR	01/01/2025 12:32		INDUSTRIAL
SKS	01/01/2025 17:42	05:09	Q02887,Q02888 & Q02889 PROPOSAL DRAWING
JNR	02/01/2025 10:04	16:21	OK, Tolerance will be as per proposel.
SSG	02/01/2025 11:29	01:25	OK
PK	02/01/2025 12:24	00:54	ok
RITIC	02/01/2025 16:25	04:01	6005 Alloy for BP3 Press MOQ 22MT Will be applicable