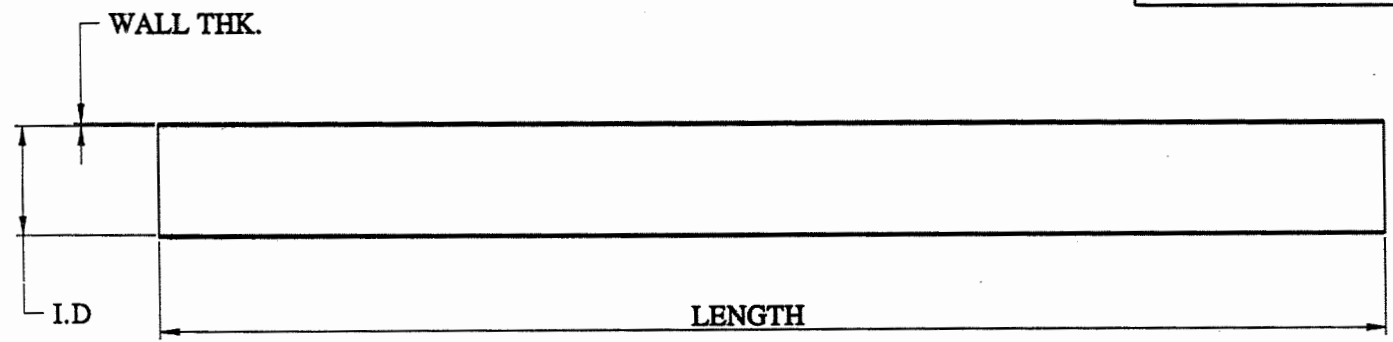


DUV

P.P.C.	COL.	SPM	THREAD MOLLING	TRAMP MILL	M/C TOOL	P. COATING	D. CASTING	H.T.	ASST 1	ASST 2	ASST 3	ASST 4	ASST 5	ASST 6	ASST 7	DEV. 1	DEV. 2	DEV. 3	V.D 1	V.D 2	V.D 3	CHM 1	ROOM	
O.C. 1	O.C. 2	O.C. 3	PACKAGING P. ENG	ERP	PGS	RSEZ	GETPL-E	MAT. LAB	PRPD															

SAND CAST / FORGED PARTS			MACHINED / OTHER PARTS		DIE CAST- DRAFT: 1° D/S(max.) RADIUS: R1(max.)
UNSPECIFIED TOL. (LINEAR)	R3		UNSPECIFIED TOL. (LINEAR)	0.15X45 max.(CH)	FORGING- DRAFT: 3° D/S(max.) RADIUS: R1.5(max.)
0.5 - 6 ±0.2			0.5 - 6 ±0.1		DIAMETERS WHICH REPRESENTS SAME CENTER SHOULD BE CONCENTRIC WITHIN 0.2mm WITH EACH OTHER
6 - 30 ±0.5	6.3		6 - 30 ±0.2	1.8	
30 - 120 ±0.8	(um)		30 - 120 ±0.3	(um)	
120 - 315 ±1.2			120 - 315 ±0.5		
315 - 1000 ±2.0			315 - 1000 ±0.8		
CRITICAL DIMENSION		STORAGE INFORMATION		COMPLIANCE REQUIREMENT	
ANGULAR TOL:- ±1°		WEIGHT:-		ROHS <input type="checkbox"/> 18 PAH <input type="checkbox"/>	
ALL DIMENSIONS ARE IN MM		VOLUME:-		ROHS2 <input type="checkbox"/> CE <input type="checkbox"/>	
GROUP: SUBGROUP:				REACH <input type="checkbox"/> N/A <input type="checkbox"/>	
<input type="checkbox"/> OPERATING TEMPERATURE/CONTINUOUS: -20° C				PROP65 <input type="checkbox"/>	
APPLICABLE ON PLASTIC/RUBBER PARTS SUCH AS PP, NYLON, NBR, PVC etc.				POP <input type="checkbox"/>	
<input type="checkbox"/> DROP TEST:- DROP HEIGHT: 4ft (on Concrete floor)					
TEMP. : ROOM TEMPERATURE					
TOTAL NUMBER OF DROPS: _____					

CONTROLLED FOR PROTOTYPE/SAMPLE ONLY  
 VALIDATED BY [PVT] : .....  
 APPROVED BY: ..... DATE : .....  
 VALID UPTO: - MAR 25  
 PMT IS TO BE INFORMED YES  NO   
 AUTHORIZED SIGNATORY : .....



ART. NO.	PART NAME	O.D	I.D	WALL. THK.	LENGTH
Q01682 Q01683	TUB/LW/WOD/P/8G	LOWER TUBE	Ø49.8 0/-0.2	Ø47.7 +0.2/0	0.85 MIN. 537±2
	TUB/UP/WOD/P/8G	UPPER TUBE	Ø47.3 0/-0.2	Ø45.5 +0.2/0	0.7 MIN. 557±2

NOTE:  
 1) NO BURRS ALLOWED.  
 2) CHECK FITMENT WITH MATING PART.

						SCALE	NTS				
						SHEET	1 OF 1				
				NAME	SIGN	DATE		SEE CHART			ASSY.Nos.
				DRN. BY	YAVNEESH	21/03/24		MATL: ALUMINIUM 6063T6			
				CHKD. BY	[Signature]			FINISH: NATURAL			SURFACE AREA:
				P.APPD.BY	[Signature]			HARDNESS: -			WEIGHT:
				VERIFIED/APPD. BY	[Signature]			ART. No.: SEE CHART			DRG. No.: TUB/WOD/P/8G/MRG
ISSUE No.	ECN. No.	DESCRIPTION		CHGD. BY	AUTH. SIGN.	DATE					
1											