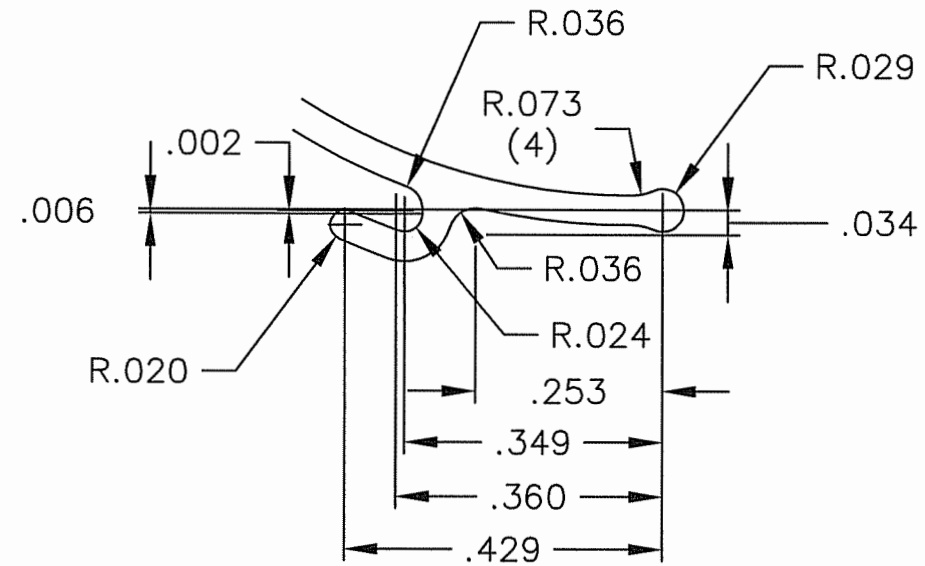
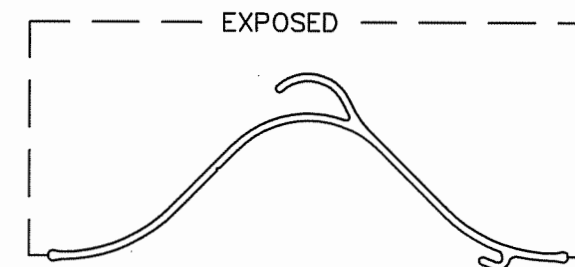


SCALE: 2:1



DETAIL A
SCALE: 4:1



ACTUAL SIZE

NOTE:
DESIGN DIE FOR MAX. ALLOY & TEMPER SHOWN

REV.	DESCRIPTION	DATE	REV'D BY	CHK'D BY	APP'D BY
A	REVISED MATERIAL & EGN #	1/8/14	JIR	JDL	CS
<p>NOTE: 1) ALL DIMENSIONS ARE GIVEN IN INCHES. 2) ALL EXPOSED SURFACES MUST BE FREE OF DIE LINES. 3) ALUMINUM ASSOCIATION TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED. 4) ** EXTRUDER SPECIFIC ID MARK: .008R x .008DP</p>					
<p>TOLERANCES UNLESS SPECIFIED OTHERWISE 3 PLACE .XXY ±.010 2 PLACE .XX ±.020 ANGLE DIMENSIONS ± 2' USE Wq-.007 & .008</p>					
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CTR	CENTER	OC	ON CENTER
CL	CENTER LINE	OD	OUTSIDE DIAMETER
C-C	CENTER TO CENTER	OR	OUTSIDE RADIUS
CHAM	CHAMFER	PJ	POINT OF INTERSECTION
DAT	DATUM	R	RADIUS
DET	DETAIL	REF	REFERENCE
E-E	END TO END	SYM	SYMMETRICAL
EXP	EXPOSED	TAN	TANGENT
ID	INSIDE DIAMETER	TYP	TYPICAL
IR	INSIDE RADIUS		

RUSKIN

SWARTWOUT

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GRANDVIEW, MO 64030
PH: (816) 761-7476 FAX: (816) 763-8102

AREA	EST. PER.	EST. WT/FT.
.1675	8.1329	.201
ALLOY & TEMPER	UNSPEC. RADII	UNSPEC. WALL
6063-T6	.016	.040
DWN: HAZ	CHK: DLC	APPV: TJC
DATE: 08/13/08	DATE: 08/29/08	DATE: 10/08/08

PART DESC.
BLADE, EME3625

SCALE: B ECN: 4668 DATE:

DWG No.
70-021819-00B