



NOTE:
DESIGN DIE FOR MAX. ALLOY & TEMPER SHOWN

REV.	DESCRIPTION	DATE	REV'D BY	CHK'D BY	APP'D BY
<p>NOTE: 1) ALL DIMENSIONS ARE GIVEN IN INCHES. 2) ALL EXPOSED SURFACES MUST BE FREE OF DIE LINES. 3) ALUMINUM ASSOCIATION TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED. 4) ** EXTRUDER SPECIFIC ID MARK: .008R x .008DP</p>					
<p>TOLERANCES UNLESS SPECIFIED OTHERWISE 3 PLACE .XX ±.010 2 PLACE .XX ±.02 1 PLACE .XX ±.05 ANGLE DIMENSIONS ± 2 USE W10-007 & 008</p>			<p>THIS INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF RUSKIN INDUSTRIES, AND EXCEPT FOR USES EXPRESSLY GRANTED TO THE UNITED STATES GOVERNMENT, RUSKIN INDUSTRIES RESERVES ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING AND REPRODUCTION RIGHTS THEREON. THIS DOES NOT APPLY TO ANY VENDOR PARTS.</p>		
CTR	CENTER	OC	ON CENTER		
CL	CENTER LINE	OD	OUTSIDE DIAMETER		
C-C	CENTER TO CENTER	OR	OUTSIDE RADIUS		
CHAM	CHAMFER	PI	POINT OF INTERSECTION		
DAT	DATUM	R	FULL RADIUS		
DET	DETAIL	REF	REFERENCE		
END	END TO END	SYM	SYMMETRICAL		
EXP	EXPOSED	TAN	TANGENT		
ID	INSIDE DIAMETER	TYP	TYPICAL		
IR	INSIDE RADIUS				
RUSKIN					
SWARTWOUT					
3900 DR. GREAVES RD GRANDVIEW, MO 64030 PH: (816) 761-7476 FAX: (816) 763-8102					
AREA	EST. PER.	EST. WT/FT.			
.731	17.909	.860			
ALLOY & TEMPER	UNSPEC. RADII	UNSPEC. WALL			
6063-T6	.010	.082			
DWN: DDM	CHK: DRP	APPV:			
DATE: 9-19-13	DATE: 9-23-13	DATE:			
PART DESC. EME3625 SILL FRAME FLANGED					
SCALE: B	ECN: 4100	DATE: 7-30-14			
DWG No. 70-022827-00B					