

RE: quality remarks

Vivekananda B R <vivekananda.br@jindalaluminium.com>

Mon 4/15/2024 11:58 AM

To: Parvesh Sharma <parvesh.sharma@jindalaluminium.com>

Cc: Jitendra Narain Rai <jnrai@jindalaluminium.com>; Vipeel Rambhal <vipeel.rambhal@jindalaluminium.com>; Lokesh Kumar Yadav <lokeshyadav@jindalaluminium.com>; Pratheesh <pratheesh@jindalaluminium.com>

Dear Mr. Parvesh,

We can maintain the chemical and mechanical requirements. but we need more details regarding points 5 and 6 to understand the customer requirements better:

1. We don't have the facilities to conduct flaring tests.
2. Regarding the "EXTRUDED PROFILE END AS PER MAXOP STANDARD MAXOP_EXT_01," could you please provide clarification on where to find the MAXOp Standard?
3. For the "INNER TUBE CRUSH TEST ACCORDING TO GMW 14676," could you kindly ask the customer to provide this standard and provide guidance on how to conduct the crush test?

Best Regards

Vivekananda B R

Manager - Quality

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From: Parvesh Sharma <parvesh.sharma@jindalaluminium.com>

Sent: Monday, April 15, 2024 11:04 AM

To: Vivekananda B R <vivekananda.br@jindalaluminium.com>

Cc: Jitendra Narain Rai <jnrai@jindalaluminium.com>; Vipeel Rambhal <vipeel.rambhal@jindalaluminium.com>

Subject: quality remarks

Sir,

We are quoting attached profile in 6061 alloy. Customer has mentioned some remarks in drawing, Please confirm quality related remarks point no. 4 to 6 in attached drawing.

- 1.GENERAL DIMENSION ACCORDING TO 3D FILE
- 2.GENERAL TOLERANCE = ± 0.5 , $\pm 1^\circ$, OTHERWISE SPECIFIED.
- 3.CRITICAL DIMENSION MARKED AS <SC>
- 4.MATERIAL AL6061-T6
MECHANICAL PROPERTIES AS PER EN755-2
CHEMICAL PROPERTIES AS PER EN573-3
- 5.FLARING TEST TO BE PERFORMED ON FRONT & BACK
EXTRUDED PROFILE END AS PER MAXOP STANDARD MAXOP_EXT_01.
- 6.INNER TUBE CRUSH TEST ACCORDING TO GMW 14676 :
- 7.SECTION AREA: 1289MM²
- 8.WEIGHT: 3.519Kg/mtr.

Regards

Parvesh Sharma

Design & Drawing

Jindal Aluminium Ltd.,Bhiwadi

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