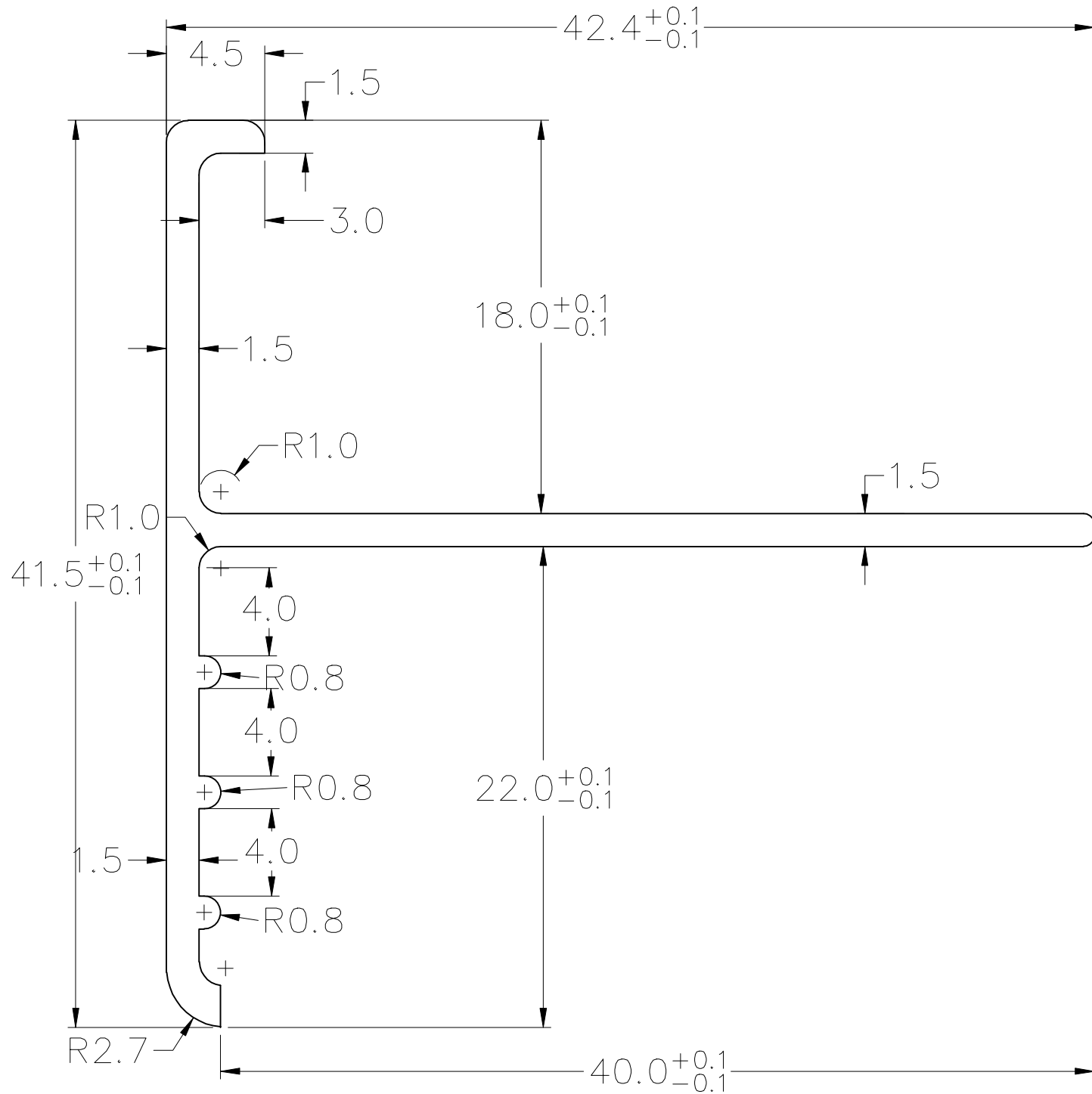


| Date | DML N° | Ver | Modification | Request N° | E | Drawer |
|------|--------|-----|--------------|------------|---|--------|
|      |        |     |              |            |   |        |

Classification of characteristics:  
● Critical  
▲ Key Instruction  
○ Major.



MATERIAL: ALUMINIUM, ACCORDING TO EME 032/99  
ALLOY: ABNT 6063 T6F (TEMPERED)  
RADIUS: R=1mm & r=0.5mm  
WEIGHT: 0.35 Kg/M  
LENGTH: 6 Meter

UN specified, tolerances will be in accordance with  
DIN ISO 2768-1 class f = fine

|              |         |       |        |                |           |            |             |                    |
|--------------|---------|-------|--------|----------------|-----------|------------|-------------|--------------------|
| Dimension    | 0.5 - 3 | 3 - 6 | 6 - 30 | 30 - 120       | 120 - 400 | 400 - 1000 | 1000 - 2000 | 2000 - 4000        |
| Longitudinal | +0.05   | +0.05 | +0.1   | +0.15          | +0.2      | +0.3       | +0.5        | -                  |
| Chamfer      | 0.5 - 3 | 3 - 6 | 6 - 30 | Degree Upto 10 |           | 10 - 50    | 50 - 120    | above 400          |
| & Radius     | ±0.2    | ±0.5  | ±1     | ±1             | ±1        | ±1         | ±0.20'      | above 400<br>±0.5' |

|                       |   |                     |  |                                  |
|-----------------------|---|---------------------|--|----------------------------------|
|                       | Scale: 1:5                                    | Date: 02.06.10      | Description: ALUMINIUM PROFILE FOR FIXED AND PEEP WINDOW |                                  |
|                       | View System:                                  | Liquid weight (Kg): |  |                                  |
|                       | Origin:                                       |                     |  |                                  |
| Product/Group: LCV    | Surface Treatment: BLACK EPOXI POWDER COATING | Marcopolo P/N: NA   |  |                                  |
| Drawer: Mr. SHRINIVAS | Reviser: Mr. SIDDU                            | Approved: Mr. SHIV  | Use: LCV WINDOWS   | TMML Part Number: 9140 0204 2120 |
| 01 UN                 |   |                     |  | Computer Aided Design            |

**TML P/NO-4090 8800 2293**