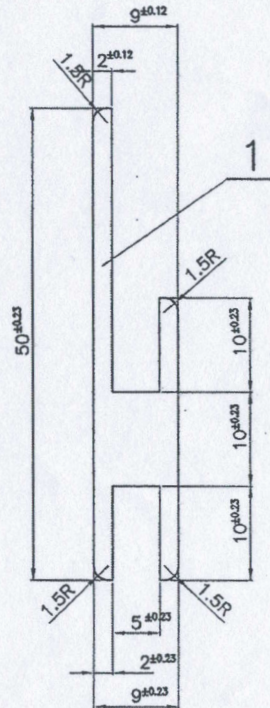


LWSCWAC/EOG-4-4-078

▽	ROUGH MACHINED	Ⓜ	ROUGH CLEANED	ALTERATIONS
▽▽	FINISH MACHINED			
▽▽▽	FINE FINISH MACHINED			

H-Extrusion



NOTE:-

- CROSS-SECTIONAL AREA=208mm².
- WEIGHT/UNIT LENGTH =0.562Kg/m.
- DIMENSIONAL TOLRANCES ON CROSS SECTION,TWIST,STRAIGHTNESS, LENGTH etc SHALL CONFROM TO IS:3965-81, IS:2673-79, IS:6477-83 UNLESS OTHERWISE SPECIFIED.
- COMPONENT SHALL BE DULL ANODISED TO IS:1868-82, TAB-1 GR. AC-10.
- THIS ITEM IS TO BE USED INSIDE THE COACH. IT SHOULD HAVE AN ELEGANT FINISH AND THERE SHALL BE NO PITTING/ CORROSION MARKS ON THE SURFACE. THERE SHALL BE NO SHARP EDGES ON THE OUTSIDE SURFACE AND CORNERS.

RCF REF. DRG. No. UN54112

ITEM-21 OF 593-4-4-029 -ALU. EXTRUSION L=1276 (QTY 1).
 ITEM-20 OF 593-4-4-029 -ALU. EXTRUSION L=1880 (QTY 17).

SCALE 2:1

NO.OFF	DESCRIPTION AND DIMENSIONS	ITEM	REF.DWG	MAT & SPEC.	WEIGHT/UNIT	REMARKS
	- ALUMINIUM EXTRUSION	1		IS:733-83 6340WP		
V	IV	III	II	I	GROUP: 4-4	
ALUMINIUM EXTRUSION					SUPERSEDED BY:	
					SCALE 2:1	
LWSCWAC/EOG-4-4-029					SSE/D	
					CHD	
ASSEMBLY DRAWINGS					ALT	
					DRN <i>H.N. Rajagan</i>	
CAD FILE: C:\MD-CAD\593\4-4\593 4-4 078---00.DWG					ALTERNATE	
DATE OF LATEST ALTN.		DATE OF FIRST ISSUE		AME/SME		INTEGRAL COACH FACTORY CHENNAI - 38.
30/09/2013		<i>[Signature]</i>		<i>[Signature]</i>		
DATA CODE NO		INDIAN RAILWAY STANDARDS		SHEET 1 OF 1		LWSCWAC/EOG-4-4-078
593						