



25.50 X 19.2  
Q01711

NOTES:

1. SURFACE ROUGHNESS  $R_a$  ALL ROUND INCLUDING DIE MARK MAX 16 MICRONS
2. NO CRACK VOID, BLISTER ALLOWED
3. ALL ENDS TO BE CONFIRM NO INCLUSIONS
4. END TO BE ETCHED TO CONFIRM NO INCLUSIONS OR CRACK
5. TOLERANCE STRAIGHTNESS= 1.7MM/MTR
6. TOLERANCE TWIST = 1.7MM/MTR

\*\* MATERIAL:- DA3103S-H112  
DDS8003-204

UNSPECIFIED CORNER RADIUS=0.5MM

Area=286.1941 mm<sup>2</sup>

					DESIGNED BY:	-	-
					DRAWN BY:	RITESH	19.04.23
					CHECKED BY:	<i>Vijay</i>	
					CHECKED BY:	<i>Prakash</i>	
					APPROVED BY:		
REV. NO.	NO. OF PLACES	DESCRIPTIONS/ECN NO.	APPROVED BY	DATED	MATERIAL		SCALE
					**		NTS
PROFILE NO.- RM-EX-423						ALL DIMENSIONS ARE IN MM	
REF.DRG.NO.-446252-8270							
HARDNESS			SURFACE TREATMENT		DRAWING NO. :		
-			-		TC-EX-423		