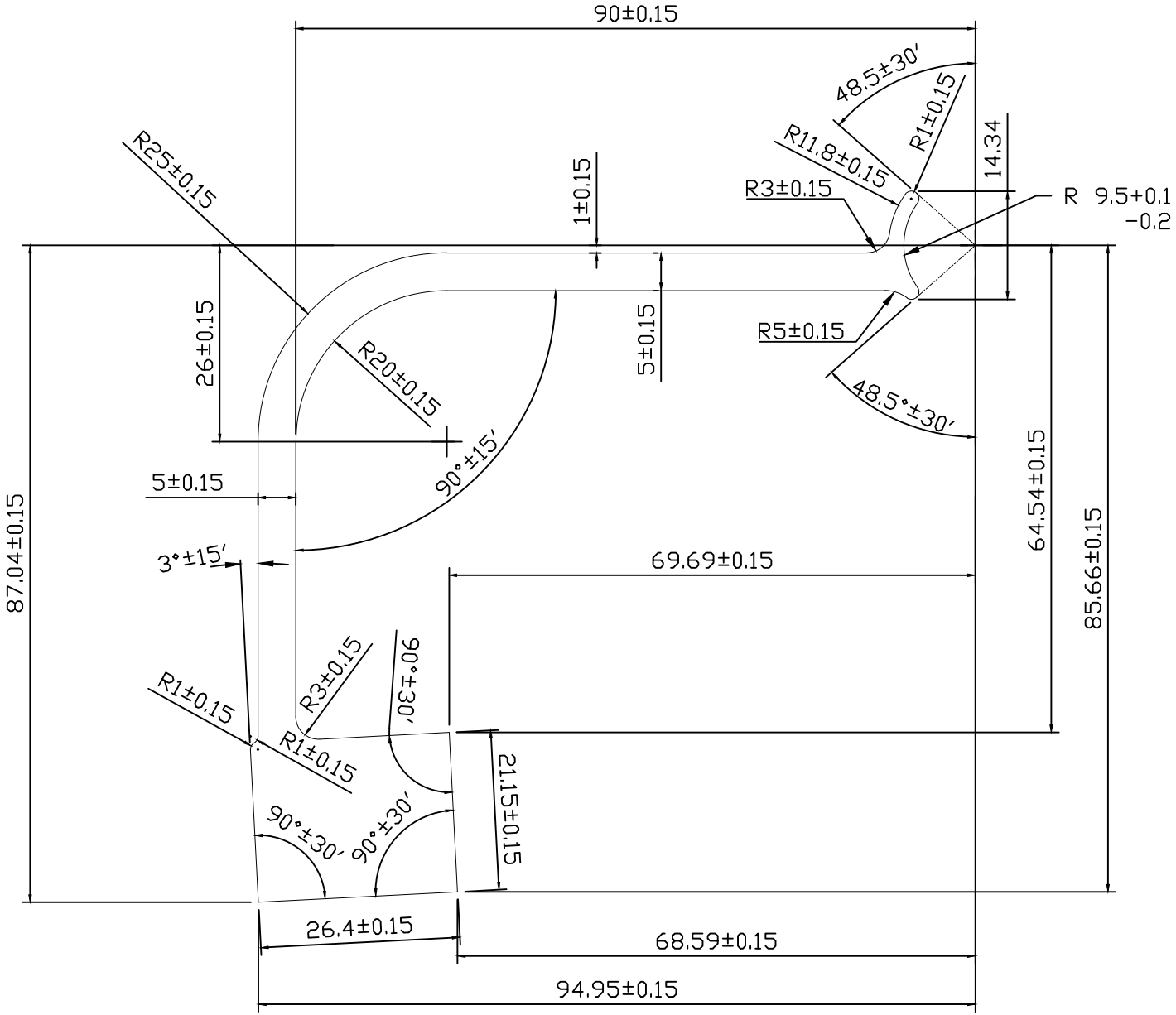

Note:-
1~Unspecified Radius 1mm max
2~Unspecified Tolerance ±0.2
3~Flatness Maintain Within 0.1
4~Material AA 6005-T5 Aluminim With Mg 0.5% MAX

UNSPECIFIED MACHINING TOLERANCES		
OVER	UPTO	TOL.
	6	±0.1
6	30	±0.2
30	120	±0.3
120	315	±0.5
315	1000	±0.8
1000	2000	±1.2

PART NO:- HC840G5CCA/001

UNMACHINED

MACHINING 6.3 3.2 1.6

GRINDING 0.8 0.4

SERIAL NO.

COMP. NAME: OUTLET PIPE - COND (T-6)

TITLE: EXTRUSION DRG

SCALE:

PYN
PRECISION COMPONENTS
(A DIV OF NORTHERN TOOLS & GAUGE PVT LTD)

CUSTOMER:- PYN

APRD.	ANISH ARAMADI	21-04-2023	PROJECTION:-
CKD.	SATISH	21-04-2023	
DRN/ TRD	SATISH	21-04-2023	
DES.	NAME	DATE	

DRG. NO :- PPC-OPC-0119