

LD01946

Quotation No

QWS002545202403

Routing Date

18/03/2024

VIP INDUSTRIES LIMITED

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q44396	18X12X0.8 MM MISC TUBE	63400W	3658 MM	500.00	39000.00		0.00	13540	6.46		0.00	INDUSTRIAL
2	Q44397	22.2X16.2X0.8 MM MISC TUBE	63400W	3658 MM	500.00	39000.00		0.00	13540	6.46		0.00	INDUSTRIAL
3	Q44398	26X20X0.8 MM MISC TUBE	63400W	3658 MM	500.00	39000.00		0.00	13540	6.46		0.00	INDUSTRIAL

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New	Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life	SND Amount	Other Desc	Drawing Chrgs	Status								
Stack Desc Die	Die Cost	Stack Desc Tool	TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)											

1	Q44396	215.15	33.48	10.25	1.50	6.46	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	286.34	
			33.48	D1	0.00	63400W		6.00		38764						0.00		
	DIA 203.2x135 THICK			38364.00				0.00	4		500	IS6477:1983		0.00				

2	Q44397	215.15	33.48	10.25	1.50	6.46	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	286.34	
			0.00	D1	0.00	63400W		6.00		38764						0.00		
	DIA 203.2x135 THICK			38364.00				0.00	4		500	IS6477:1983		0.00				

3	Q44398	215.15	33.48	10.25	1.50	6.46	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	286.34	
			0.00	D1	0.00	63400W		6.00		38764						0.00		
	DIA 203.2x135 THICK			38364.00				0.00	2		500	IS6477:1983		0.00				

**Routing Details**

User	Date	Diff	Remarks
VSR	18/03/2024 17:55		INDUSTRIAL
RVK	20/03/2024 11:07	17:11	PLEASE SEE REMARKS ON THE DRAWING
BN	18/03/2024 17:53	06:46	
RITIC	20/03/2024 12:06	18:12	OK
VJ	20/03/2024 19:23	07:16	OK