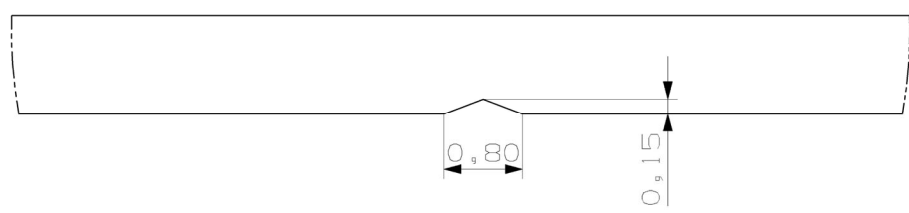
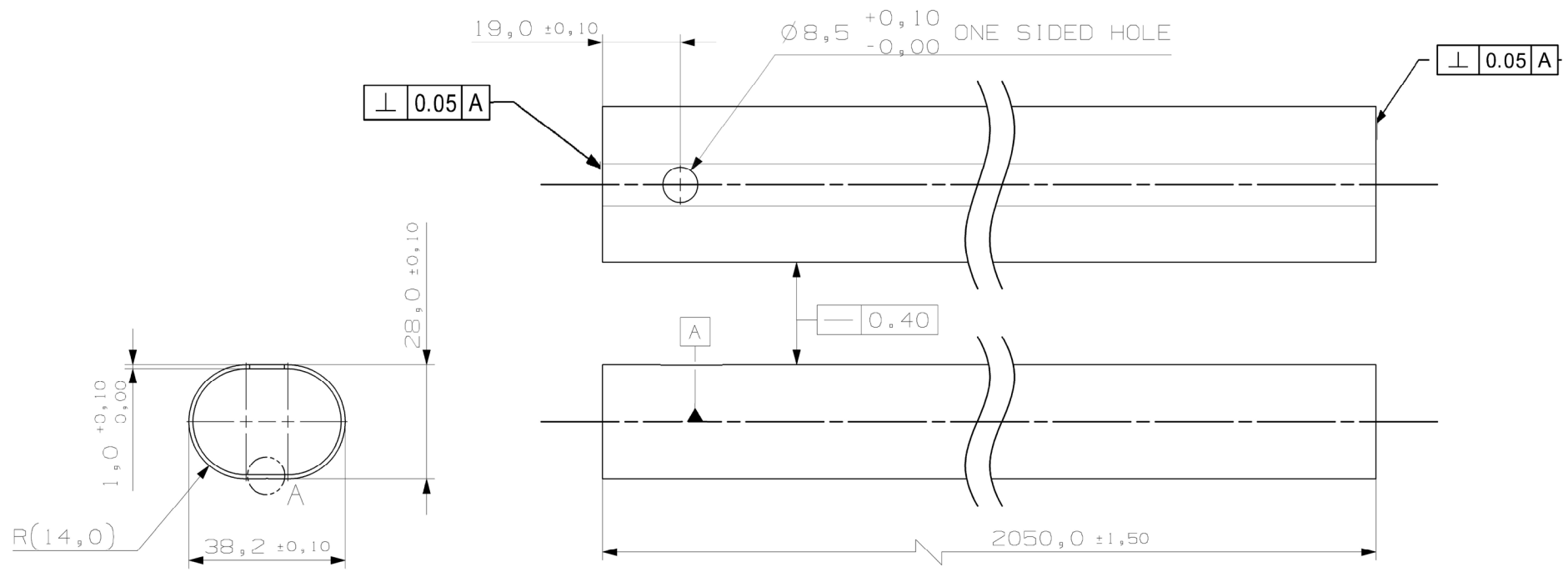


1 2 3 4 5 6 7 8

DRAWING NO. FGT/S-64/008/BP (SC) (CC)	MIC DEVIATION FOR OPEN DIMENSIONS (MED.TO IS :2102)						SPECIAL TOLERANCE			
	ABOVE	0.5	3	6	30	120	315	1000	H7 XX.XXX	+0.013 -0.000
	UPTO AND INCLUDING	3	6	30	120	315	1000	2000		
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2			



DETAIL A
SCALE 20:1

S.NO.	DESCRIPTION	QTY	RAW MATERIAL	SUB P.O.
REV.	DESCRIPTION	CHANGED BY	APPROVED BY	DATE
A3	NAME	SIGN	DATE	
DRAWN	SATNAM SINGH		29/12/20	
CHKD.	JAGMEET SINGH		29/12/20	
APPRD.	BALJEET SINGH		29/12/20	
ASSLY NAME		HEAT TREATMENT		SCALE
LONG REACH ASSEMBLY (S-64)		N/A		N.T.S.
RAW MATERIAL		WEIGHT		QTY.
ALUMINIUM ALLOY 6063		0.58 Kg		01 PER ASSLY
PART NAME		OUTER PIPE		SHEET
				01 OF 01
				REV. NO.
				00
DRAWING NO. FGT/S-64/008/BP				
DIMENSIONS ARE IN MM UNLESS STATED OTHERWISE.				
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NOTE:- 1) COMPONENT SHOULD BE FREE FROM TOOL MARKS, DENTS, CRACKS, DIE MARKS ETC.
 2) COMPONENT SHOULD WRAPPED PROPERLY WITH PROTECTIVE MATERIAL TO AVOID ANY KIND OF DAMAGE.
 3) SURFACE FINISH:- ANODIZING

1 2 3 4 5 6 7 8