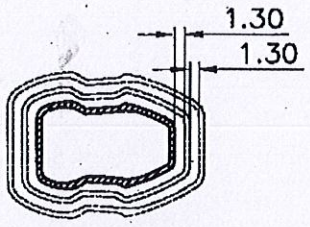
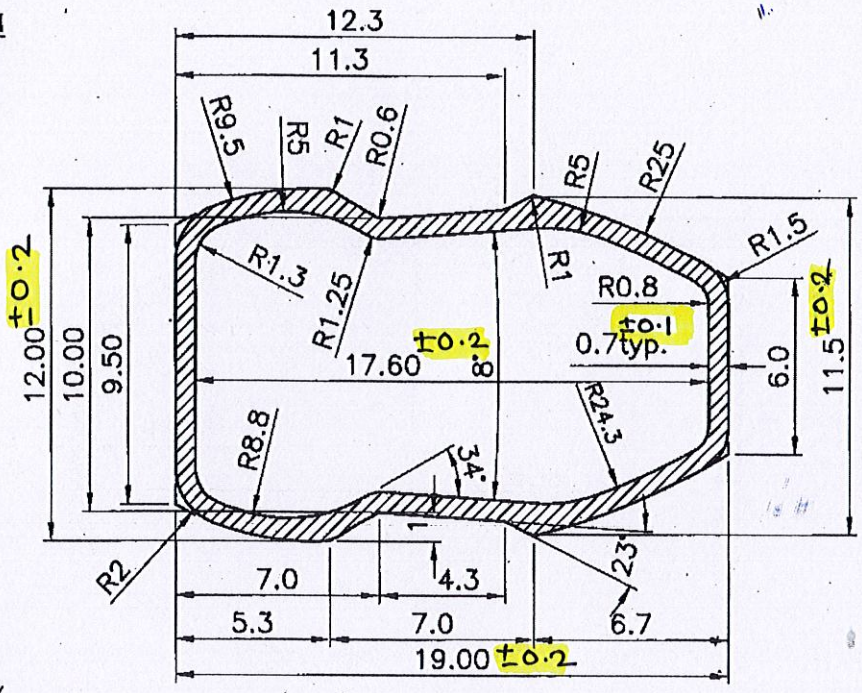
Q32295



Assemble Detail

Q01786

Actual sec. size



CONVEXITY & CONCAVITY
TOLORANCE AS PER
EN: 755-9-2001.

WIDTH OVER	WIDTH UP TO & INCLUDING	MAX. ALLOWABLE DEVIATION WALL THICKNESS t ≤ 5
---	30	0.30
30	60	0.40
60	100	0.60
100	150	0.90
150	200	1.20
200	300	1.80
300	400	2.40

CIRCUMSCRIBING CIRCLE CD≤100
TOLERANCE TO BE :- EN: 755-9:2001.

SIZE TOLERANCE		THICKNESS TOLERANCE	
RANGE	TOLERNCE	RANGE	TOLERNCE
0–<10	±0.25	0–<1.5	±0.15
10–<25	±0.30	1.5–<3	±0.15
25–<50	±0.50	3–<6	±0.20
50–<100	±0.70	6–<10	±0.25
		10–<15	±0.30

NOTE:
UNSPECIED RADIUS 0.30 mm.
ALL DIMENSIONS ARE IN mm.
CONVEXITY-CONCAVITY,TWISTNESS , STRAIGHTNESS ,ANGULARITY AND CONTOUR TOLERANCE AS PER - **EN 755 - 9,2001**

SAMSONITE SOUTH ASIA PVT. LTD. * BONDE *
AUTHORISED SIGNATORY

ALOM EXTRUSIONS LIMITED.
(UNIT-II)

Balasore	CUST	M/S - **SAMSONITE SOUTH ASIA PVT. LTD.**				MKT. REF. NO./DATE	I.O.M./MAIL 27-11-15
CUST.DRG./SAMPLE		AS PER DRG.		AREA	38.417 mm²	DRWN./DATE	S.PATRA 15-12-15
		SEC. TYPE	HOLLOW	WEIGHT	103 gm/M		
		CONT. SIZE	131 (P3) mm.	WT. RANGE	350-455 gm/3.66M	CHECKED/ DATE	H.L.SHARMA --
		No. of imp.	4	PERIMETER	EXT. 54.964 mm.	END USE	INNER TUBE
		EXT. RATIO	87		INT. 50.052 mm.		
REV. NO. & DATE		ALLOY&TMP.	6063-T6	C C D	20	SCALE :	1:1,4:1
ALL DIMENSIONS ARE IN MM		BOLSTER	---	BLS. DWG. NO.	BLS.-2528	BLS. SEC. NO.	---
		INST.BOLSTER	---				