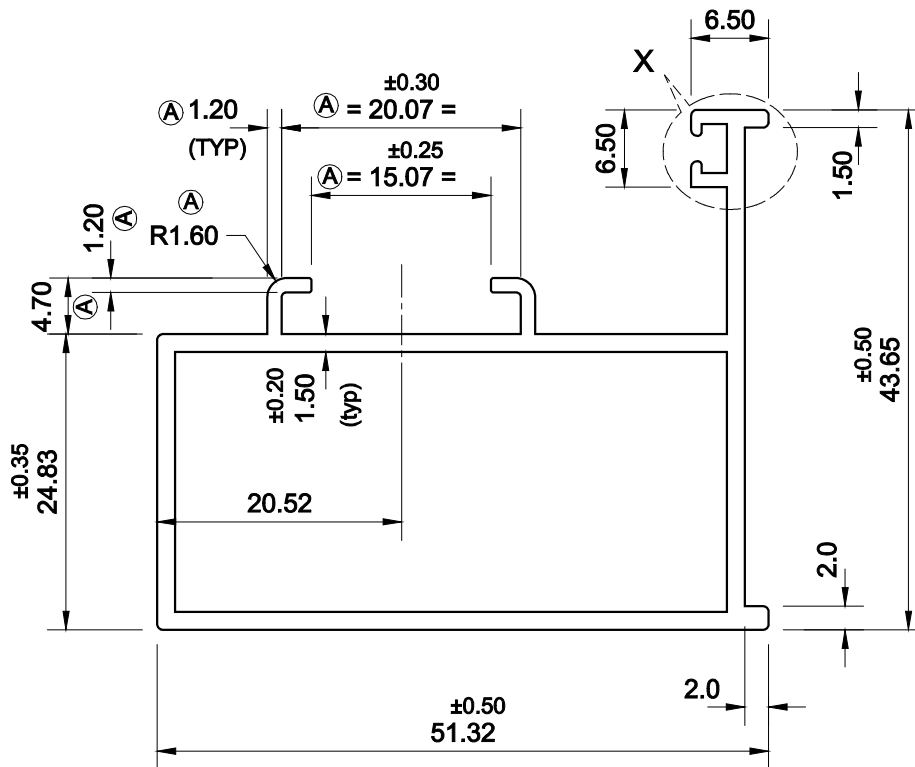


DETAIL-X



±0.20  
Unspecified wall thk. = 1.50mm.

Twist / bend tolerances = 1.70mm/mtr.

Unspecified radius = 0.30mm.

All dimensions are in mm. unless otherwise specified

A	DIM'S 20.07,15.07,1.20,4.70 & R1.6 ADDED. WEIGHT 0.737 WAS 0.694	28/04/15	Sanjiv
Rev.no.	Details	Date	Appd

**BANCO ALUMINIUM LIMITED** Bil, Dist.Vadodara 391410, India

Customer	: M/S IEC	Unless otherwise specified, all tolerances shall be as per IS : 6477-1983		Date	10/01/15
Customer drg. no.	: SKETCH	Alloy & Temper	HE9WP IS:733	Drn	T.H.Patel
Customer part no.	: OPERABLE TOP SHESH			Chkd	Sanjiv
Estimated area	: 273.26 sq.mm.	Scale	1.5:1	Appd	Sanjiv
Estimated weight	: 0.737 kg/mtr.	SECTION NO. ART 1029106		DD.NO:15:01:536:27	
Estimated Perimeter	: Ext. 234.39 mm.				