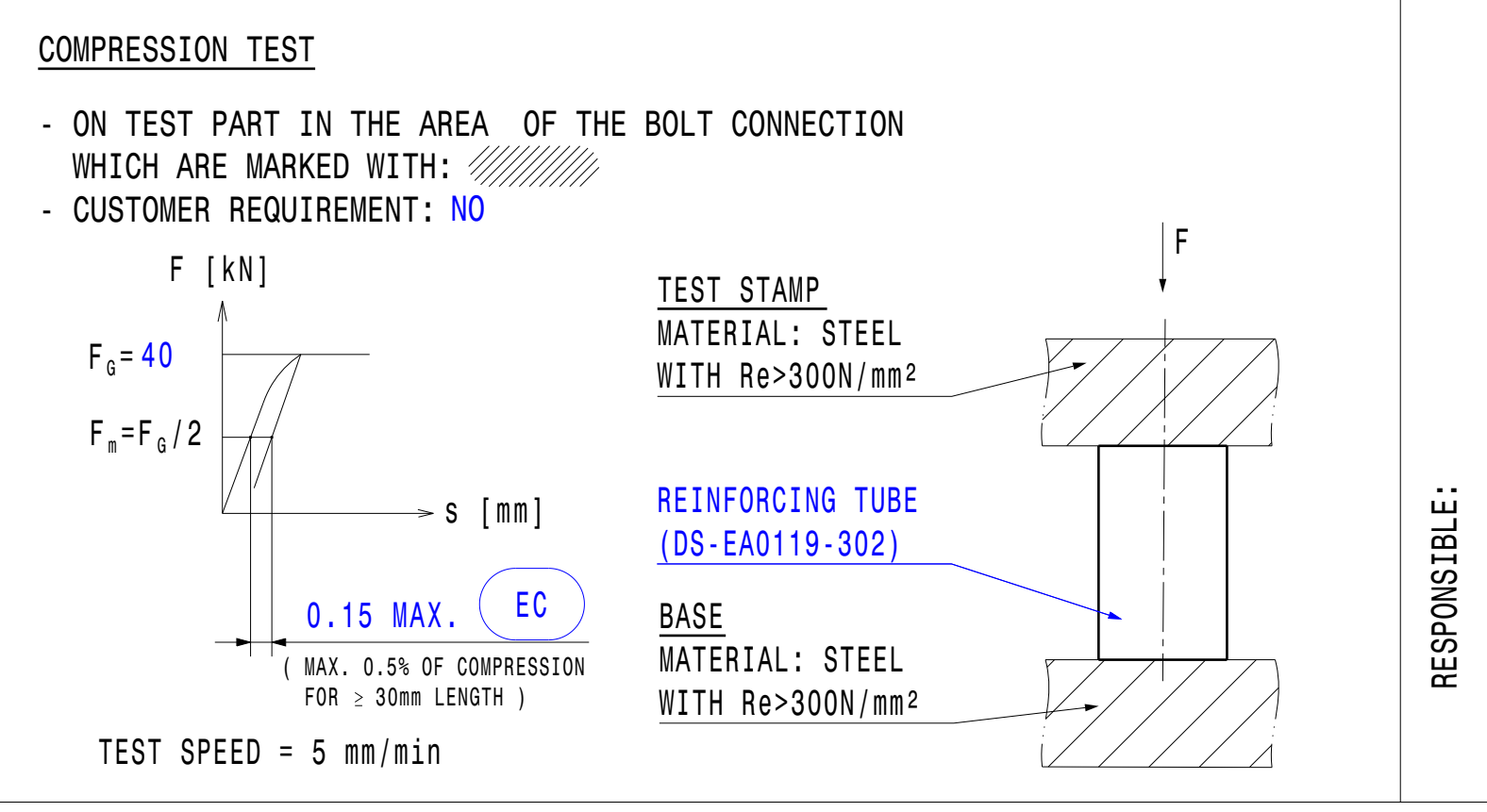


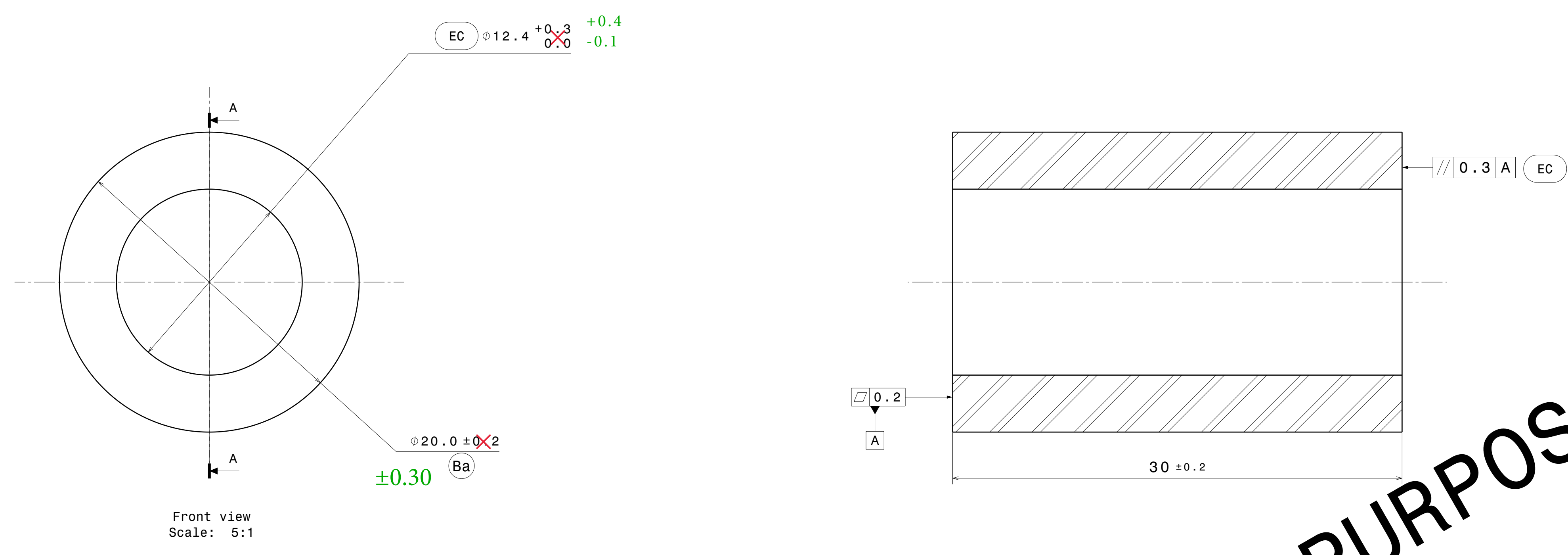
REV.	DATE	FIELD	EXP. NO.	CHANGES	DATE	NAME
01	03.12.2019	HE	202102000	INITIAL RELEASE FOR PRODUCTION	03.12.2019	ARJUN
02	09.03.2021			ISSUE AND FILE 0	09.03.2021	DEEPAK GUPTA

TEST SPECIFICATION RULE:
 1. COMPLY WITH CUSTOMER REQUIREMENTS
 2. IF ANY OR LESS SEVERE, COMPLY WITH REQUIREMENTS:

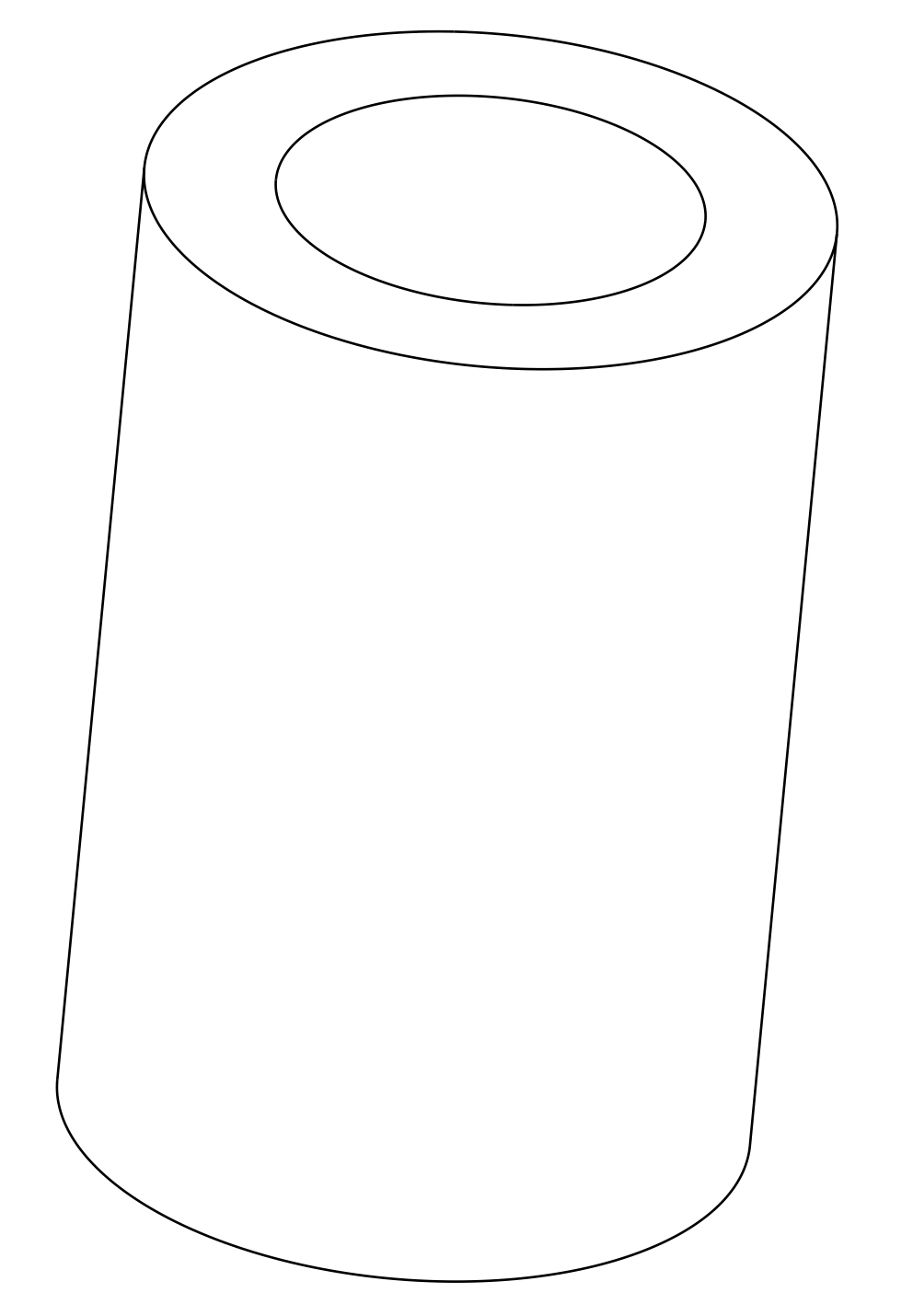


Q01802

6005-T6



DRAWING FOR REVIEW PURPOSE ONLY



NOTES

1. PARTS MUST BE FREE FROM BURRS AND SHARP EDGES, WHICH COULD HARM DURING HANDLING OR ASSEMBLY AND WHICH COULD CUT THE RUBBER DURING HANDLING, ASSEMBLY OR LIFETIME.
2. GENERAL TOLERANCE FOLLOWING THE CAD-MODEL
3. PART MUST BE FREE FROM ANY PROCESS DEFECTS THAT MAY AFFECT FIT OR FINAL FUNCTION AT SURFACE AND FUNCTIONAL AREAS (LACK OF MATERIAL, SKINHOLES, BURNING MARKS, FOREIGN MATERIAL, BURRS, CRACKS, OUTBREAKS, FLOW ERRORS ETC.)
4. CHAMFER AT HOLES 0.5 x 45° MAX. ALLOWED TO AVOID BURRS.
5. SURFACE MUST BE FREE OF RUST, CINDER, DISCOLOURATION AND ANY PROCESS RESIDUES. THE PROCESSING FLUIDS MUST BE REMOVABLE BY MILDALKALINE DETERGENT.

SPECIAL CHARACTERISTICS
 CC/CC'A/SC/EC
 ACCORDING TO LI_01_7_3_0049

DATE	NAME	THE MATHEMATICAL DATA IS THE MASTER FOR THIS PART. ENGLISH VERSION IS THE AUTHORITY. OTHER VERSIONS, MANUAL CHANGES ARE NOT ALLOWED.
21.11.2019	ARJUN	
03.12.2019	SADASHIVA	
03.12.2019	DEEPAK GUPTA	

GENERAL TOLERANCES UNLESS OTHERWISE SPECIFIED	RELEASE STATUS	SCALE	UNIT WEIGHT
LIGHT METAL ALLOYS: EN 5037-1 ALUMINIUM FERRUGES: EN 5037-2 COPPER: EN 10583 RUBBER: EN 10583 ALUMINIUM ALUMINIUM ALLOY: EXTRUDED ROD AND TUBE AND PROFILES: EN 755-9 PLASTIC MOLDED PARTS: EN 10583 STEEL: EN 10203 DIMENSIONAL TOLERANCES FOR GEOMETRICAL TOLERANCING: ISO 2768-MS DIMENSIONAL TOLERANCES FOR GEOMETRICAL TOLERANCING: ISO 2768-MS	PRODUCTION	1:1	15 g

VC-NUMBER: DS-EA0119-302

GOTEC