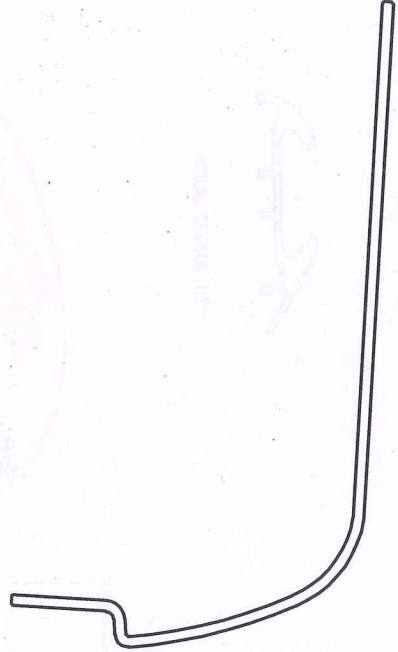


4

Rev Date:

Rev No:

H G F E D C B A

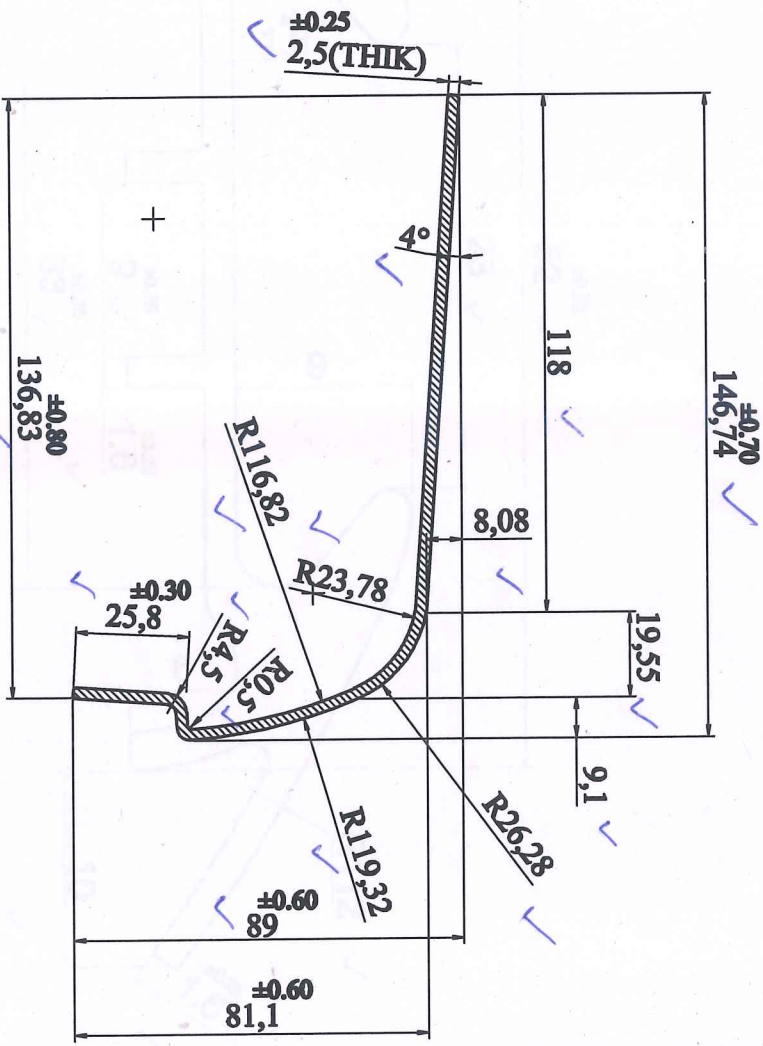


DRAWING APPROVED
 WITH CORRECTION / WITHOUT CORRECTION
 FOR SAMPLE APPROVAL/SERIES PRODUCTION

Project: 12M CEST
 JBM Part No.: PF-00030-000 Supplier Part No: V-14981
 Checked By: Rajat Gupta Date: 19/05/2023
 (Vehicle Design/Testing)
 Approved By: SSGP/Aravall Date:
 (Head R & D)
 For JBM Auto-BUS Project.
 FARIDABAD

NOTES :
EXTRUSTION LENGHT 1000mm

- 01. TWIST AND FLATNESS REQUIRED MAX. 1.7 MM/METER (UNLESS SPECIFIED)
- 02. TOLERANCES ON RADII ARE ±0.5 (<5mm radius) and 10% (>5mm radius)
- 03. TOLERANCES AS PER DIN 755-9:2016 (UNLESS SPECIFIED)
- 04. RADIUS TOLERANCES ARE ±0.5mm (<5mm radius) and ±1.0% (>5mm radius)



VALCO INDUSTRIES LTD.
 AN ISO 9001:2015 / IATF 16949:2016 COMPANY
 184, PHASE-1, INDUSTRIAL AREA, CHANDIGARH (INDIA)-160002

CLIENT - JBM

DRAWING REFERENCE : PART NAME:- PF-00030-000

TITLE NO. : V- 4904 SECTION NO. :

| NAME | DATE |
|----------------------|------------|
| DRAWN BY CHARAN | 16.05.2023 |
| CHECKED BY AMIT RANA | 16.05.2023 |

Material: 6063 T4

EXT. RATIO:- 41

PRESS:- C

| AREA g/mm² | WEIGHT |
|------------|------------|
| 536.5 | 1.443 Kg/m |

COMPUTER FILE LOCATION : F:/2023/MV/JBM

SCALE - : 1:1

ALL Dimensions In mm SHEET 1 OF 1

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H G F E D C B A

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