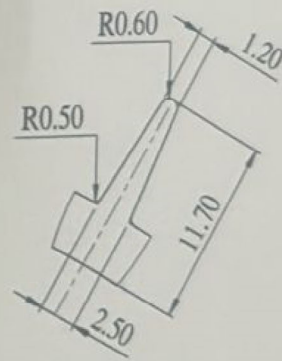
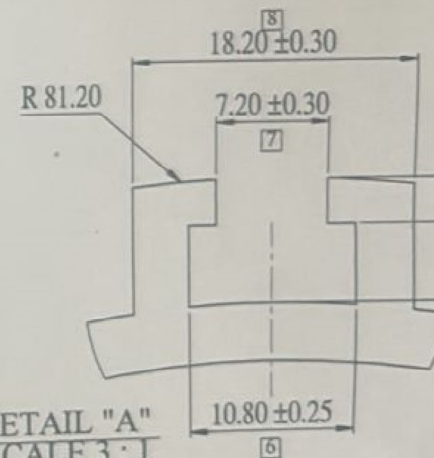
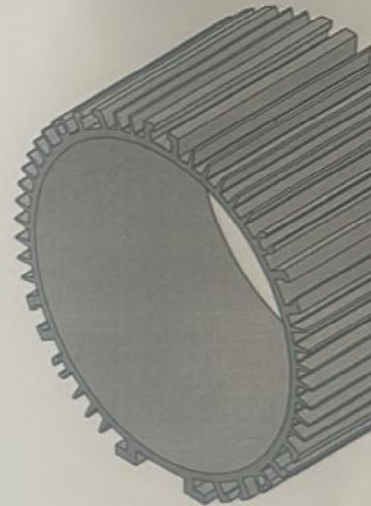


DETAIL "B"  
SCALE 3 : 1



DETAIL "C"  
SCALE 3 : 1



DETAIL "A"  
SCALE 3 : 1

NOTE:-  
 $r = 0.50R$

LOCATION: P4-1HOLE  
ALL DIMENSION ARE IN mm.  
UNSPECIFIED CORNER RADIUS: 0.40

PLEASE SPECIFY THE EXPOSED SURFACE  
TOL. AS PER BS EN 755-9:2008  
UNLESS SPECIFIED

TWIST =  $\pm 14^\circ/30$   
FLATNESS = WIDTH  
STRAIGHTNESS =  $1.50 M$   
ANGULARITY =  $\pm 1.5^\circ$

Change in Section No. 52018

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN -									
PARTY SAMPLE & DRG.		SAMPLE	PARTY NAME		M/S KOHLI ALUMINIUM		REF:- AS PER IOM DL-		
					DRAWN	VIVEK YADAV	17.03.17	AREA	275
					CHECKED			WEIGHT	7.5
					APPROVED			WT. RANGE	----
					SCALE	1:1 & 3:1	DATE	ALLOY	606
001	(A)	TOL. $\pm 0.80$ WAS $\pm 1.2$ / <sub>0.8</sub>			CRITICAL DIM	*		MAL NO	16
	(REF)	AS PER DIE ORDER REQ. DT-27.03.17			INT.		436.68	SEC.NO.	D-
REV. STATUS	REV. NO.	DESCRIPTION	SIGN. DATE	PERIMETER	EXT.		1244.00		
AJ		REVISION							

J-50