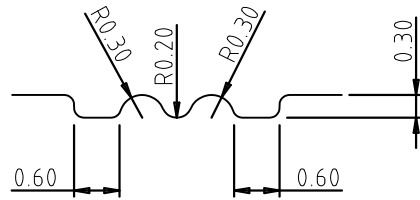
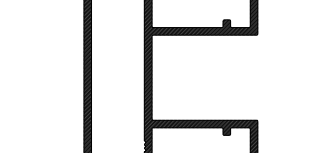
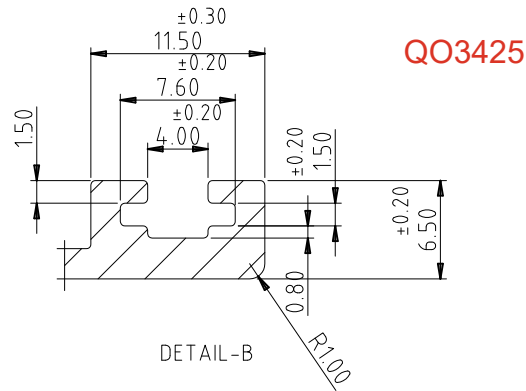


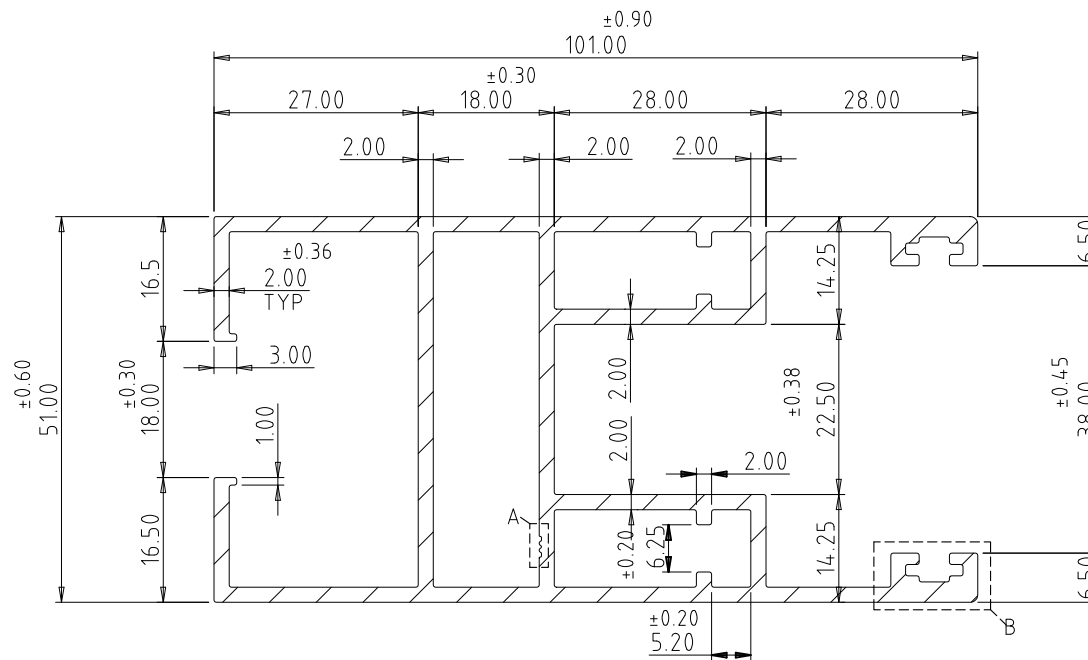
CONFIRM MATCHING IF ANY



DETAIL-A



Scale = 1:2



FOR APPROVAL ONLY

SECTOR B&C

ALL DIMENSIONS ARE IN MM. UNSPECIFIED CORNER RADII = 0.30MM		GENERAL WALL THICK. : 2.00±0.36		TWIST = 1.70 mm/MTR.LENGTH		SECTION MATCHING WITH :		Party drawing no. : Shutter Frame 51 mm (Vianaar Homes)		Enquiry No./IOM Date : 10005715/30.08.2019	
TOLERANCE WILL BE AS PER IS:6477-1999 UNLESS OTHER WISE SPECIFIED ----- INDICATES EXPOSED SURFACE		R	RADIUS			FLATNESS = ± 0.80 mm		Drawn by : SR.Mohan		Area : 1399.25 Sq.mm	
		r	RADIUS			ANGULARITY = ± 2°		Checked by :		Weight : 3.778 Kg/mtr	
		o	RADIUS	V	0.50x90°V GROOVE	ANGULARITY = ± 2°		Approved by :		Wt. Range : 3.400-4.156 Kg/mtr *	
		F	FULL RADIUS	P	PIP	STRAIGHTNESS = 1.70 mm/MTR.LENGTH		Scale : 1:1, 2:1		Date Alloy : 6063-T6	
						00		Critical dimensions : *		BEPL No. : 20012910	
						Rev status		Rev. No.		Description	
						Sign.		Date		Perimeter:	
						Ext. : 573.23 mm		Int. : 279.42 mm		DWG SEC. DIE No.:	
						REVISIONS					
						BACKER No. :		BOLSTER No. :		SUB BOLSTER No. : GEN	
										PRESS CODE : 3e	



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