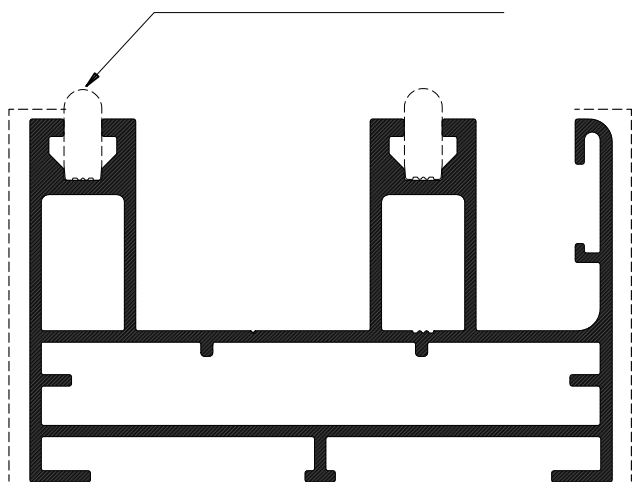
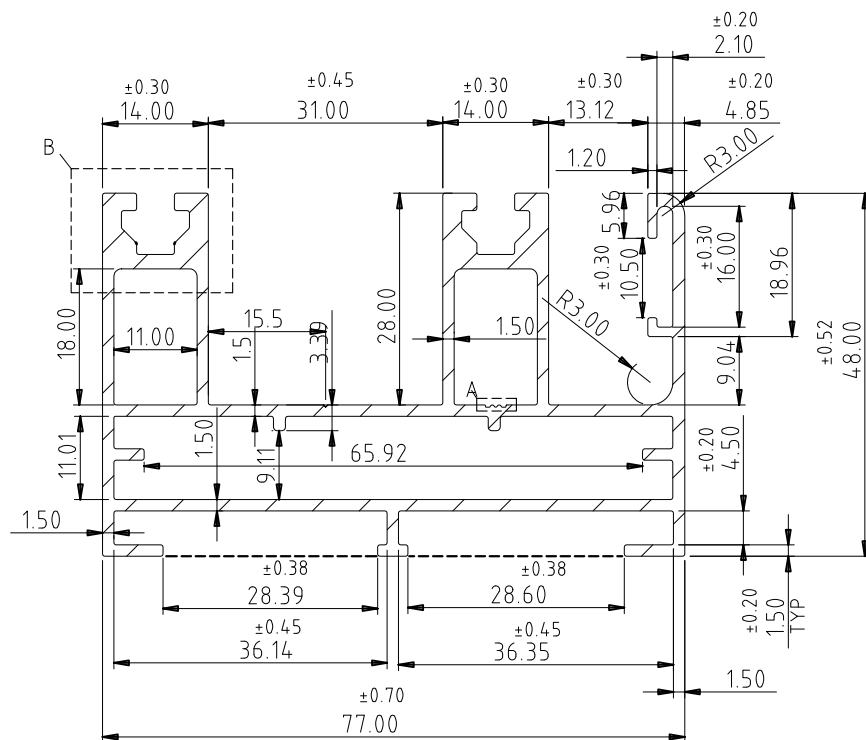


ASSEMBLY WITH PRESSFIT
BY HAMMERING AT CUSTOMER PLASE



MACHING VIEW SCALE 1:1

QO3430



Extrusion ratio: 51.35

ALL DIMENSIONS ARE IN MM.	GENERAL WALL THICK. : 1.50 ± 0.20		TWIST = 1.7 mm/MTR.LENGTH
UNSPECIFIED CORNER RADII = 0.30 MM	R 0.00 RADIUS	s 0.00 RADIUS	FLATNESS = ± 0.60 mm
----- INDICATES EXPOSED SURFACE	r 0.00 RADIUS		ANGULARITY = $\pm 2^\circ$
	o 0.00 RADIUS	V 0.3X90°V GROOVE	
TOLERANCE WILL BE AS PER IS6477:1999 UNLESS OTHERWISE SPECIFIED	F FULL RADIUS	P PIP	STRAIGHTNESS = 1.7 mm/MTR.LENGTH



Bhoruka Extrusions Private Limited

1, K.R.S. Road, Metagalli, Mysore - 570 016, India

Phone : 91-821-4286100, Fax : 91-821-4286112

Email : enquiries@bhorukaaluminium.com

Website : www.bhorukaextrusions.com

SECTION MATCHING WITH : 20012094				Party drawing no. : PROFILE-H/Vanuar Honey Pvt. Ltd		Enquiry No./ Date : 10005480/14.11.2018	
				Drawn by : HEMANTH 21.11.2018		Area : 674.66 Sq.mm	
				Checked by :		Weight : 1.821 Kg/mtr	
				Approved by :		Wt. Range : 1.639-2.003 Kg/mtr★	
				Scale : 1:1		Date	
				Critical dimensions : ★		Alloy : 6063-T6	
00						BEPL No. : 20012091	
Rev status	Rev. No.	Description	Sign. Date	Perimeter:	Ext. : 475.71 mm	DWG. SEC. NO	No.: 13559
REVISIONS					Int. : 304.37 mm		
BACKER No. : 13559/000			BOLSTER No. : INST-13559		SUB BOLSTER No. : GEN		PRESS CODE : 1e