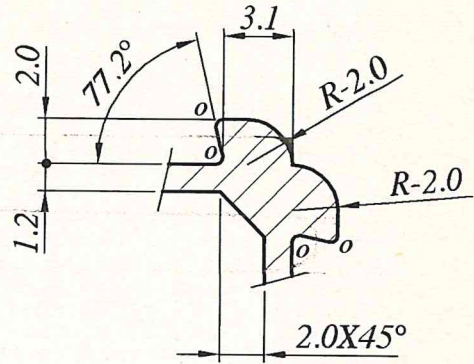
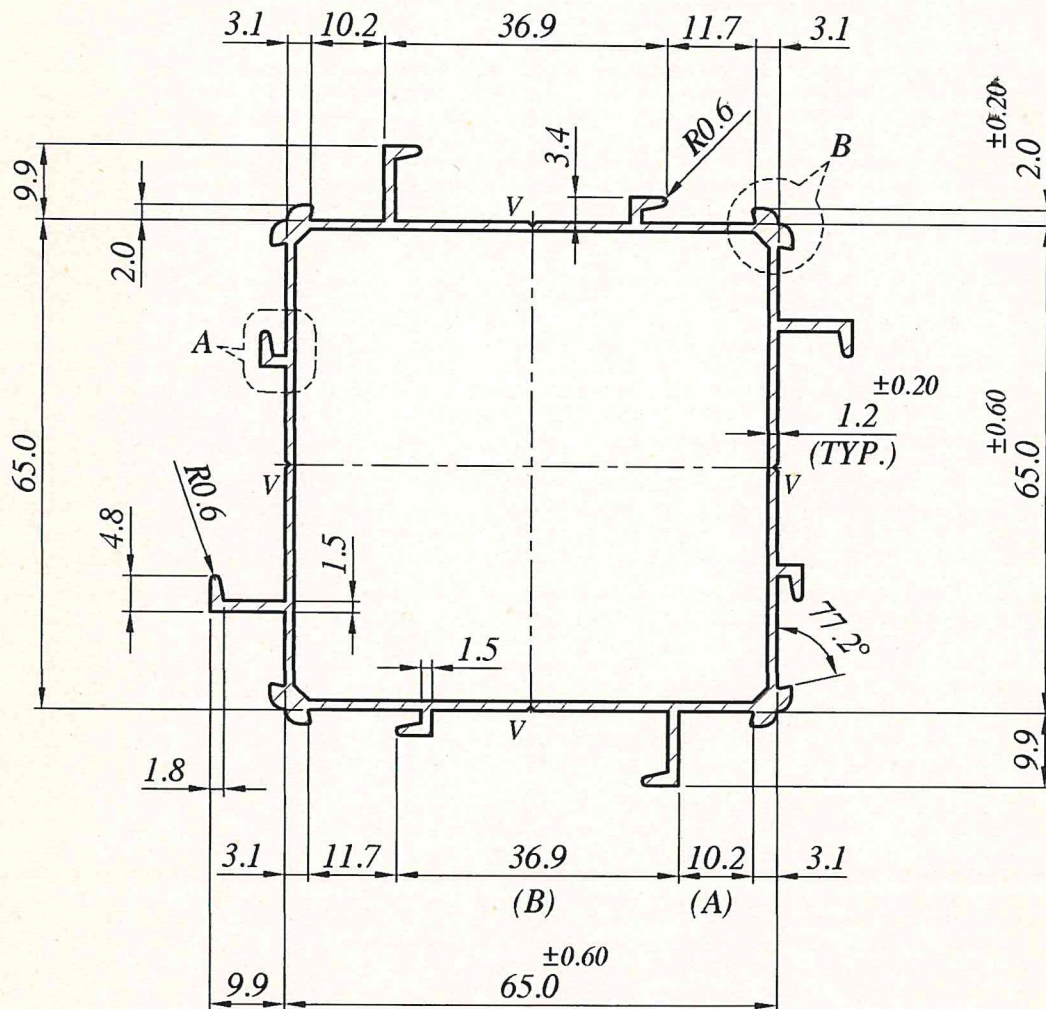


Detail At:-A

Note:-
 $o = 0.30R$
 $V = 0.5 \times 1.0 \times 90^\circ$



Detail At:-B



LOCATION:- $P_1 = 1 \text{ Hole}$

ALL DIMENSION ARE IN M.M.
 UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER B.S.1474:1987
 UNLESS SPECIFIED

TWIST = $1/4^\circ/300 \text{ M.M./M.}$

STRAIGHTNESS = 1.5 M.M./MTR.

ANGULARITY = 2°

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN-301019

PARTY SAMPLE & DRG.		DRG.-B	PARTY NAME M/s. UNICOS		REF:-AS PER MKT. I.O.M. Dt.-26.05.2006	
				DRAWNA.K.SHARMA	31.05.06	AREA: 475.0 MM ²
				CHECKED <i>SB</i>	24.6.06	WEIGHT: 1.282 KG/M.
	(B)	DIM.-36.9 WAS 37.3 M.M.	<i>SB</i>	APPROVED <i>SB</i>	22.6.06	WT. RANGE: ----- Kg/12'
	(A)	DIM.-10.2 WAS 9.8 M.M.		SCALE 1:1&3:1	DATE	ALLOY: 6063
001	(REV.)	AS PER MKT. I.O.M. Dt.-22.06.06		CRITICAL DIM. *		MAL.No. 9579
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT. 245.8 EXT. 437.8	SEC.NO. D-4034
		REVISION				