

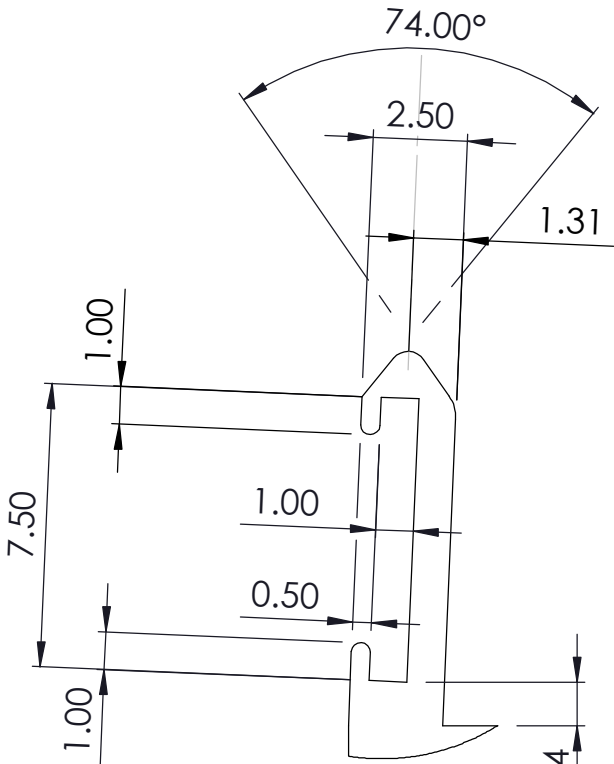
REMOVE ALL SHARP CORNERS/EDGES CAD DRAWING DO NOT MODIFY DO NOT SCALE DRAWING

A DENOTES 0.5 RAD  
B DENOTES 1.0 RAD

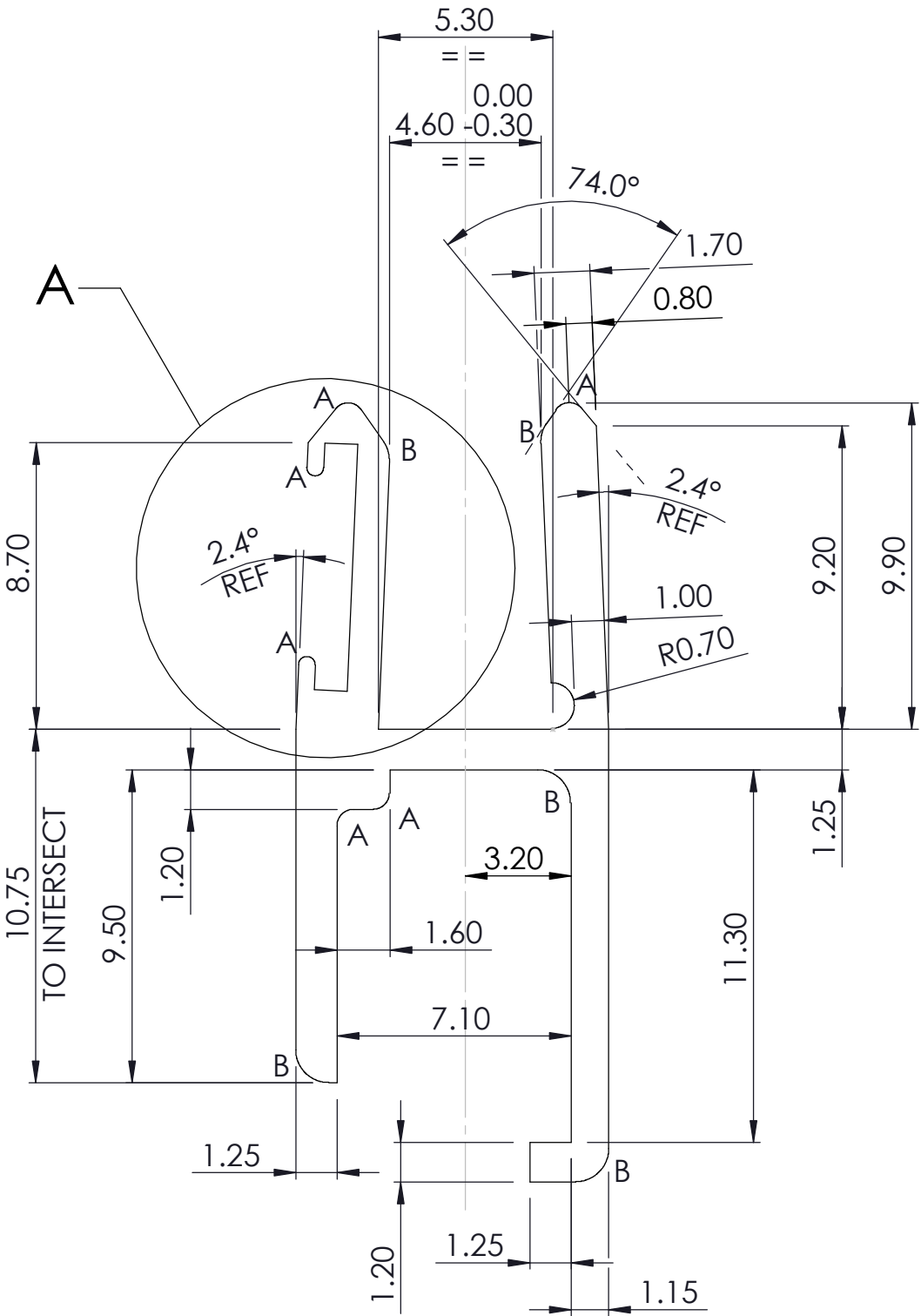
----- DENOTES VISIBLE SURFACES

UNCONTROLLED COPY  
NOT FOR PRODUCTION  
UNLESS OVERSTAMPED  
"CONTROLLED"  
IN RED INK

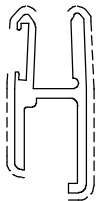
BY	DATE	ALTERATIONS	ISSUE
GA	09/01/2008	ADDED TOLERANCE +0/-0.3 TO DIMENSION 4.60. DM08-004 RE-DRAWN ON SOLIDWORKS WITHOUT MODS	F
KDE	06/11/2016	WEBSTER HARDNESS WAS 9-13 DM06-248	E
CA	20/07/2006	TEMPER CHANGED TO T4 WAS T6 CHANGED DUE TO PRODUCTION PROBLEMS SWEEPING DM06-161	D
-	-	-	-



DETAIL A  
5:1



Q03465

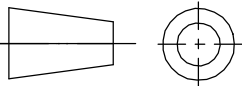


SCALE 1:1

SURFACE AREA = 70.231mm<sup>2</sup>  
WEIGHT = 0.1903 KG/MTR

DESIGNER	CVA 27/01/2016		
TOLERANCES UNLESS OTHERWISE SPECIFIED			
X	±	EN755-9	
X.X	±		
X.XX	±		
HOLE CRS	±		
ANGULAR	± 0.5°		
MATERIAL			
ALUMINIUM ALLOY TO BS1474 6063 T4			
FINISH			
NATURAL - WEBSTER HARDNESS 4-6			
WEIGHT		CE No.	
<div>Widney</div>			
TITLE			
BOTTOM RAIL SECTION			
PART No		SHT 1 OF 1	
29/55719		ISSUE F	

A3



THIRD ANGLE  
PROJECTION

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE STATED

METRIC SCREW THREADS SHALL CONFORM TO THE  
LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT  
BS3643 PT2 CLASS 6g EXTERNAL OR 6H INTERNAL

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