

K10133

Quotation No

QWS000086202306

Routing Date

20/06/2023

KOHLI ALUMINIUM

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q00728	162.4X3.7 MM MISC SEC	6063T6	1000 MM	500.00	0.00			10010	6.23			

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New	Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life	SND Amount	Other Desc	Drawing Chrgs	Status								
Stack Desc Die	Die Cost	Stack Desc Tool	TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)											

1	Q00728	221.75	23.25	10.25	1.50	6.23	0.00	0.00	1.00	0.00	0.00	0.00	0.00	0.00	0.00	16.00	304.98	DIE DIA 328X230 THK OLD SUB BOLSTER DIA 328X119 THK OLD SUB BOLSTER NO ISBO-025
		23.25	BP4	0.00	6063T6		20.00		124646							0.00		
				124646.00			0.00	1		1200	BSEN-755-9		25.00					

Routing Details

User	Date	Diff	Remarks
VSR	20/06/2023 10:16		
SKS	20/06/2023 18:08	07:52	PROPOSED DRAWING
JNR	21/06/2023 11:19	17:10	OK
RITIC	21/06/2023 19:38	08:18	OK
VSR	20/06/2023 10:16	14:37	