

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q01843	126X122 MM MISC SEC	6063T6	3000 MM	500.00	0.00			10053	12.57			INDUSTRIAL

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks	
Sec Desc New	Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life	SND Amount	Other Desc	Drawing Chrgs	Status									
Stack Desc Die	Die Cost	Stack Desc Tool	TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)												
1	Q01843	245.55	38.35	10.25	1.50	12.57	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	18.00	329.72	DIE DIA 330X215 THICK NEW BOLSTER DIA 350X125 THK	
		38.35	BP2	0.00	6063T6	12.00	150800									0.00			
				108900.00		41900.00	1		1100	BSEN-755-9		0.00							

**Routing Details**

User	Date	Diff	Remarks
VSR	13/05/2024 19:44		INDUSTRIAL
SKS	14/05/2024 13:52	18:08	PROPOSED DRAWING
JNR	14/05/2024 15:05	01:13	Please follow our proposed drawing.
VBR	14/05/2024 17:43	02:37	Approved
RITIC	14/05/2024 18:03	00:19	OK
VSR	13/05/2024 19:44	01:41	