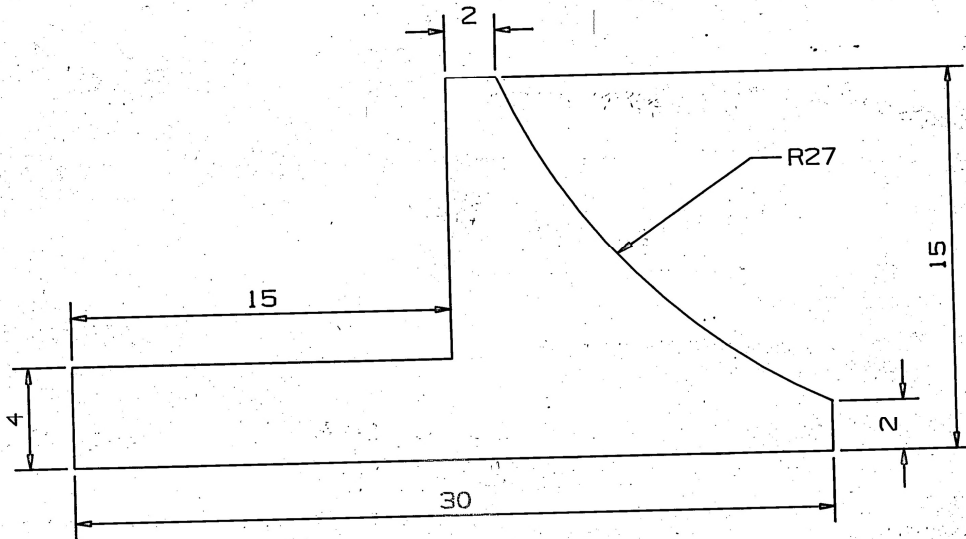


DRG. NO. UN43102  
UG SHEET 1 OF 1

ALT. NO.	ALTERATIONS	AUTHORITY
a	1. MATERIAL GRADE CHANGED FROM IS:733-1983, GR. 19500 TO IS:733-1983, GR 63400 WP. 2. NOTES CHANGED. 3. SME/CAD BOX ADDED.	DY. CME/DSD



SEARCHED  
INDEXED  
SERIALIZED  
FILED  
JUN 1995

- NOTE:-
- FOR PROTOTYPE MANUFACTURE ONLY.
  - THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION/ENTRY ON DRAWING SHALL RENDER THE DRAWING INVALID.
  - CROSS-SECTIONAL AREA = 179mm<sup>2</sup>
  - WEIGHT PER UNIT LENGTH = 0.491Kg/m
  - DIMENSIONAL TOLERANCES ON CROSS SECTION, TWIST, STRAIGHTNESS, LENGTH ETC SHALL CONFORM TO IS:3965-1981, IS:2673-1979, IS:6477-1983 UNLESS OTHERWISE SPECIFIED.
  - MATERIAL SHOULD BE PURCHASED IN LENGTHS OF 2600mm.
  - COMPONENT SHALL BE DULL ANODISED TO IS:1868-82, TAB-1 GR. AC 10.
  - THIS ITEM IS TO BE USED INSIDE THE COACH. IT SHOULD HAVE AN ELEGANT FINISH AND THERE SHALL BE NO PITTING/CORROSION MARKS ON THE SURFACE.

\* IS:733-1983  
GR.63400 WP

SCANNED

ITEM	DESCRIPTION & DIMENSIONS	NO. OFF	REF. DRG.	MAT. & SPEC.	REMARKS		
GROUP	ALUMINIUM PROFILE						
	PARTITION WALLS AND MOULDINGS						
	<b>ALUMINIUM PROFILE</b>			SUPERSEDED BY:			
				SUPERSEDES:			
				SCALE	SDO		
				5:1	CHD	M.P. Singh 21/06/95	
		DRN	Pa... 21/6/95				
		ALT.	a				
	INDIAN RAILWAYS STANDARD			RAIL COACH FACTORY KAPURTHALA -144602			
	CODE NO.			DRG. NO.	UN43102		
				UG	SHEET 1 OF 1		

FOR UNTOLERANCED DIMENSIONS REFER RCFM 627.DP

SDEV	<i>[Signature]</i>	<i>[Signature]</i>
CONSOLE LOGIN	<i>[Signature]</i>	<i>[Signature]</i>
SME/CAD		DY. CME/DSD

REF. DRG.: -RDSO/SK 93057-U alt.-1