



NOTE:-

- CROSS-SECTIONAL AREA=208 mm<sup>2</sup>
- WEIGHT PER UNIT LENGTH =0.562 Kg/m
- DIMENSIONAL TOLERANCES ON CROSS SECTION, TWIST, STRAIGHTNESS, LENGTH ETC SHALL CONFORM TO IS:9985-1981, IS:2673-1979, IS:6477-1983 UNLESS OTHERWISE SPECIFIED.
- COMPONENT SHALL BE DULL ANODISED TO IS:1868-B2, TAB-1 GR. AC 10.
- THIS ITEM IS TO BE USED INSIDE THE COACH. IT SHOULD HAVE AN ELEGANT FINISH AND THERE SHALL BE NO PITTING/CORROSION MARKS ON THE SURFACE. THERE SHALL BE NO SHARP EDGES ON THE OUTSIDE SURFACE AND CORNERS.

\* IS:733-1983  
GR.63400 WP

ALT. NO.	DATE	DESCRIPTION	AUTHORITY
Ⓒ	02/08/84	MATERIAL GRADE CHANGED FROM 19800 TO 63400 WP.	
Ⓑ	02/08/84	1. NOTE NO. 1 DELETED. 2. FOUR FILLETS OF R1.5 ADDED. 3. TOLERANCES ADDED. 4. CONSOLE LOGIN HIND WAS SDEE. 5. LENGTH (a) 14700X8=117600 WAS 14700X6=88200, (b) 580X16=8960 WAS 580X28=15840 AND (a+b) 128580 WAS 103880. 6. CROSS-SECTIONAL AREA 208 WAS 210. 7. WEIGHT PER COACH 71.1 KG WAS 58 KG.	
Ⓒ	02/08/84	NOTES REVISED.	SME/DEV-11

MATERIAL		ALUMINIUM EXTRUSION		NIL		NIL	
NO.	000000	DESCRIPTION	ALUMINIUM EXTRUSION	UNIT	NO.	000000	REMARKS
REMARKS	BODY SIDE FRAME ANVISED UN54112 ALT.-b						
FILE	1/68517/17/UN54112						
NO.	000000	DESCRIPTION	ALUMINIUM EXTRUSION	UNIT	NO.	000000	REMARKS
REMARKS	2.8x1						
NO.	000000	DESCRIPTION	ALUMINIUM EXTRUSION	UNIT	NO.	000000	REMARKS
REMARKS	INDIAN RAILWAYS STANDARD						
NO.	000000	DESCRIPTION	ALUMINIUM EXTRUSION	UNIT	NO.	000000	REMARKS
REMARKS	INDIAN RAILWAYS STANDARD						
NO.	000000	DESCRIPTION	ALUMINIUM EXTRUSION	UNIT	NO.	000000	REMARKS
REMARKS	INDIAN RAILWAYS STANDARD						

THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID.

FOR UNTOLERANCED DIMENSIONS REFER PCPM 087.0P - 08/08/84 - 08/08/84/08/84 DATE OF FIRST ISSUE 8 AUG 1984