

AASTHA ALUMINA (P) LIMITED.,

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q00756	186X65X2 MM MISC SEC	6063T6	1000 MM	500.00	0.00			10010	9.95			SIMILAR DIES ARE E1340, E1342
2	Q00757	186X56.5X2 MM MISC SEC	6063T6	1000 MM	500.00	0.00			10010	9.95			SIMILAR DIES ARE E1340, E1342
3	Q00758	186X80X2 MM MISC SEC	6063T6	1000 MM	500.00	0.00			10073	7.19			SIMILAR DIES ARE E1340, E1342
4	Q00759	186X40X2.4 MM MISC SEC	6063T6	1000 MM	500.00	0.00			10097	9.95			SIMILAR DIES ARE E1340, E1342
5	Q00760	186X66.8X2.3 MM MISC SEC	6063T6	1000 MM	500.00	0.00			10200	9.95			SIMILAR DIES ARE E1340, E1342
6	Q00761	151X80X2 MM MISC SEC	6063T6	1000 MM	500.00	0.00			10058	7.19			SIMILAR DIES ARE E1340, E1342
7	Q00762	76.1X29X2.5 MM MISC SEC	6063T6	1000 MM	500.00	0.00			10061	3.05			SIMILAR DIES ARE E1340, E1342
8	Q00763	51X4.6X2 MM MISCSEC	6063T6	3658 MM	500.00	0.00			10174	3.97			SIMILAR DIES ARE E1340, E1342
9	Q00764	38X19.3X2 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10102	5.48			SIMILAR DIES ARE E1340, E1342
10	Q00765	84X43X16 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10193	3.37			SIMILAR DIES ARE E1340, E1342
11	Q00766	55X44 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10007	2.80			SIMILAR DIES ARE E1340, E1342
12	Q00767	278X115X17 MM MISC SEC	6063T6	1000 MM	500.00	0.00			10024	0.00			SIMILAR DIES ARE E1340, E1342

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New		Die Life	SND Amount			Other Desc		Drawing Chrgs			Status
Stack Desc Die				Die Cost		Stack Desc Tool		TS Cost	No of Holes	HP Rate	Tolerance		Extra Discount (Delears)					
1	Q00756	206.45	36.00	10.25	1.50	9.95	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	283.65	DIE DIA 330X215 THICK NEW BOLSTER DIA 350X125 THK
			36.00	BP2	0.00	6063T6		15.00		149221						0.00		
				107806.00				41415.00	1		1200	BSEN-755-9		0.00				
2	Q00757	206.45	38.00	10.25	1.50	9.95	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	285.65	DIE DIA 330X215 THICK NEW BOLSTER DIA 350X125 THK
			36.00	BP2	0.00	6063T6		15.00		149221						0.00		
				107806.00				41415.00	1		1100	BSEN-755-9		0.00				
3	Q00758	206.45	36.00	10.25	1.50	7.19	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	280.89	DIE DIA 330X215 THICK OLD BOLSTER NO -KBO-012
			0.00	BP2	0.00	6063T6		15.00		107821						0.00		
				15.00				107806.00	1		1200	BSEN-755-9		0.00				
4	Q00759	206.45	36.00	10.25	1.50	9.95	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	283.65	DIE DIA 330X215 THICK NEW BOLSTER DIA 350X125 THK
			0.00	BP2	0.00	6063T6		15.00		149221						0.00		
				107806.00				41415.00	1		1200	BSEN-755-9		0.00				
5	Q00760	206.45	36.00	10.25	1.50	9.95	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	283.65	DIE DIA 330X215 THICK NEW BOLSTER DIA 350X125 THK
			0.00	BP2	0.00	6063T6		15.00		149221						0.00		
				107806.00				41415.00	1		1200	BSEN-755-9		0.00				
6	Q00761	206.45	36.00	10.25	1.50	7.19	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	280.89	DIE DIA 330X215 THICK OLD BOLSTER NO KBO-012
			0.00	BP2	0.00	6063T6		15.00		107806						0.00		
				107806.00				0.00	1		1200	BSEN-755-9		0.00				
7	Q00762	206.45	26.90	10.25	1.50	3.05	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	267.65	DIE DIA 225X165 THK OLD BOLSTER NO ABO-105 OLD SUB BOLSTER NO ASBO-021
			0.00	BP1	0.00	6063T6		12.00		36654						0.00		
				36654.00				0.00	1		600	BSEN-755-9		0.00				
8	Q00763	206.45	25.35	10.25	1.50	3.97	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	267.02	DIE DIA 203.2X135 THK OLD BOLSTER NO HBO-061 OLD SUB BOLSTER NO HSBO-006
			0.00	BP3	0.00	6063T6		8.00		31762						0.00		
				31762.00				0.00	2		400	BSEN-755-9		0.00				

9	Q00764	206.45	25.35	10.25	1.50	5.48	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	268.53	DIE DIA 203.2X135 THICK (SEMI HOLLOW) OLD BOLSTER NO HBO-084 OLD SUB BOLSTER NO HSBO-006
			0.00	BP3	0.00	6063T6			7.00		38364					0.00		
									0.00	1		400	BSEN-755-9		0.00			
10	Q00765	206.45	34.88	10.25	1.50	3.37	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	275.95	DIE DIA 225X135 THK OLD BOLSTER NO IBO-119 OLD SUB BOLSTER ISBO-0126
			0.00	BP4	0.00	6063T6			10.00		33654					0.00		
									0.00	1		800	BSEN-755-9		0.00			
11	Q00766	206.45	34.88	10.25	1.50	2.80	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	275.38	DIE DIA 225X135 THK OLD BOLSTER NO IBO-119 OLD SUB BOLSTER ISBO-026
			0.00	BP4	0.00	6063T6			12.00		33654					0.00		
									0.00	1		800	BSEN-755-9		0.00			
12	Q00767	206.45	0.00	7.44	0.00	0.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	14.00	231.39	NMR Please transfer to the Bangalore factory
				BP4	0.00	6063T6					0					0.00		
									0.00			0	SELECT		0.00			

Routing Details

User	Date	Diff	Remarks
VSR	17/07/2023 17:49		SIMILAR DIES ARE E1340, E1342
SKS	19/07/2023 13:53	20:03	PROPOSED DRAWING
JNR	19/07/2023 15:53	02:00	OK Q00764 is NMR
RITIC	20/07/2023 15:21	23:28	ok
VSR	17/07/2023 17:49	02:27	